HYDRAULIC HAMMER OPERATORS MANUAL

GH SERIES HAMMERS

GH06 GHS2
GH07 GH3
GH1 GH4
GH2 GH6

"Use Genuine NPK Parts"

NPK ...attachments; designed, built and backed by NPK.

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 www.npkce.com H050-9640A 03-09.doc 03/09

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SAFETY

Safety notices in NPK Instruction Manuals follow ISO and ANSI standards for safety warnings:

DANGER DANGER (red) notices indicate an imminently hazardous situation which, if not avoided, **will result in death or serious injury**.

WARNING WARNING (orange) notices indicate a potentially hazardous situation which, if not avoided, **could result in death or serious injury.**

CAUTION CAUTION (yellow) notices indicate a potentially hazardous situation, which, if not avoided, **may result in minor or moderate injury.**

ATTENTION ATTENTION (blue) notices in NPK Instruction Manuals are an NPK standard to alert the reader to situations which, if not avoided, **could result in equipment damage.**

WARNING and BASIC OPERATING INSTRUCTIONS decals are included with each NPK hammer and installation kit. Decals must be installed in the cab, visible to the operator while operating the hammer.
STAY CLEAR, PRESSURE VESSEL, GAS PRESSURE and TOOL SHARPENING decals are installed on all NPK hammer models. Keep them clean and visible. NPK will provide decals free of charge as needed.

WARNING

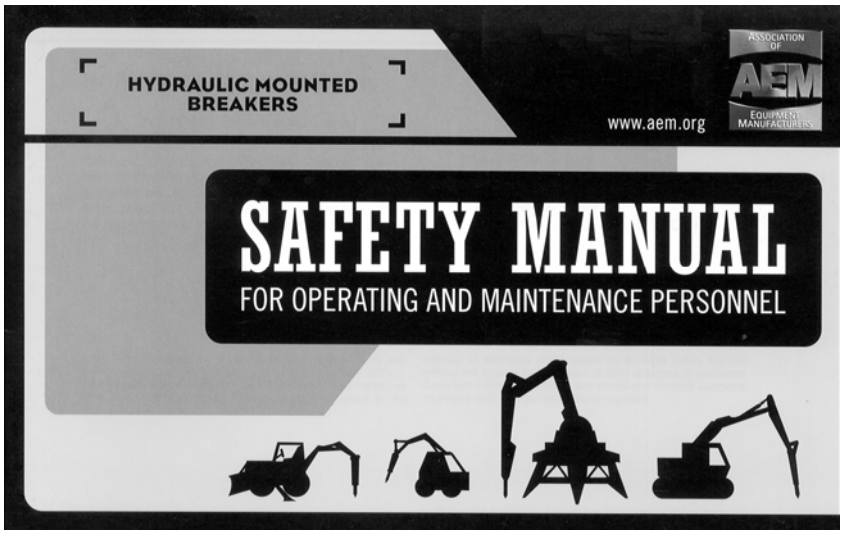
1. Operator and Service personnel must read and understand the ***NPK INSTRUCTION MANUAL*** to prevent serious or fatal injury.
2. ***FLYING DEBRIS CAN CAUSE SERIOUS OR FATAL INJURY.***
   - Keep personnel and bystanders clear of hammer while in operation***.***
   - Do not operate HAMMER without an impact resistant guard between HAMMER and operator. NPK recommends LEXAN® or equivalent material, or steel mesh. Some carrier manufacturers offer demolition guards for their machine. Check with the carrier manufacturer for availability. If not available, please call NPK.
3. Do not hardface or sharpen the tool point with a cutting torch. Excessive heat from torching or welding can cause embrittlement, breakage, and flying pieces. Resharpen by milling or grinding only, using sufficient coolant.

SAFETY

⚠ CAUTION

4. Fully extend the tool while charging the HAMMER with nitrogen gas. Be sure that the retaining pin is installed. STAY CLEAR OF TOOL POINT WHILE CHARGING.
5. Do not disassemble a HAMMER before discharging the hammer gas pre-charge.
6. ***USE NITROGEN GAS ONLY!*** Store and handle nitrogen tanks per OSHA regulations.
7. Avoid high pressure fluids. Escaping fluid under pressure can penetrate the skin causing serious injury. Relieve pressure before disconnecting hydraulic or other lines.
8. Operate HAMMER from operator's seat only.
9. Match HAMMER size to carrier according to NPK recommendations. The carrier must be stable during hammer operation and during transport.
   See CARRIER MACHINE COMPATIBILITY section of the NPK instruction manual.
10. Do not make any alterations to the TOOL without authorization from NPK Engineering.
11. Use proper lifting equipment and tools when handling or servicing the HAMMER.
12. Wear ear protection and safety glasses when operating the hammer. Consult OSHA/MSHA regulations when applicable.
13. Beware of flying metal pieces when driving Boom Pins.
14. If modifications are to be made, ***do not alter the HAMMER without authorization from NPK Engineering!***
15. Use only genuine NPK replacement parts. NPK specifically disclaims any responsibility for any damage or injury that results from the use of any tool or parts not sold or approved by NPK.

For further safety information, consult the AEM Hydraulic Mounted Breakers Safety Manual, AEM form MB-140 (NPK P/N H050-9600), which is furnished with every NPK hammer. To request an additional copy, please contact NPK at 800-225-4379 or Internet at *www.npkce.com.*



INTRODUCTION

NPK is a leading manufacturer of HYDRAULIC HAMMERS, and has the most complete product line available anywhere. The success of NPK is due to our commitment to quality, dependability and long life. The HYDRAULIC HAMMER has many unique designed features and it is a company philosophy that the NPK HYDRAULIC HAMMER can be brought to "like new" condition long after competitive products are scrapped. You can feel confident that you have purchased the best value available.

This comprehensive operator's manual contains instructions for operating and maintaining NPK HYDRAULIC HAMMERS. This manual includes helpful information for obtaining the full potential and efficiency from NPK HYDRAULIC HAMMERS. Please read this manual thoroughly to understand the NPK HAMMER and its operating principles before using it.

For additional information or help with any problem encountered, please contact your NPK authorized dealer.

Whenever repair or replacement of component parts is required, only NPK parts should be used. NPK is not responsible for failures resulting from substitution of parts not sold or approved by NPK.

CARRIER MACHINE COMPATIBILITY

These carrier weight ranges are intended as a guideline only. Other factors, such as stick length, counterweights, undercarriage, etc., must be taken into consideration.

⚠ CAUTION Mounting a HAMMER that is too heavy for the carrier machine can be dangerous and damage the machine. Verify carrier stability with hammer before transport or operation.

Mounting a HAMMER that is too small for the carrier machine can damage the HAMMER, cause tool breakage and void Warranties. Please consult NPK Engineering for specific detailed information.

CARRIER WEIGHT lbs. (kg)

HAMMER MODEL	MOUNTING STYLE	RECOMMENDED RANGE	
		(lb)	(kg)
GH06	Excavator	2,200 – 4,400	1,000 – 2,000
	Skid Steer	2,400 – 3,500	1,100 – 1,600
GH07	Excavator	2,800 – 5,500	1,300 – 2,500
	Skid Steer	3,000 – 5,500	1,350 – 2,500
GH1	Excavator	5,400 – 9,000	2,450 – 4,100
	Skid Steer	5,000 – 7,500	2,300 – 3,400
GH2 / GHS2	Excavator	6,600 – 12,000	3,000 – 5,500
	Skid Steer	6,000 – 9,000	2,700 – 4,100
GH3	Excavator	8,800 – 15,000	4,000 – 7,000
	Skid Steer	8,000 – 14,000	3,600 – 6,400
GH4	Excavator	13,000 – 22,000	6,000 – 10,000
GH6	Excavator	22,000 – 31,000	10,000 – 14,000

*Specifications are subject to change without notice.

HAMMER SPECIFICATIONS

HAMMER MODEL	IMPACT ENERGY CLASS ft lb	FREQUENCY bpm	WORKING WEIGHT lbs (Kg)	MOUNTING STYLE	TOOL DIA in (mm)	TOOL WORKING LENGTH in (mm)
GH06	150	480 – 1200	500 (225)	Skid Steer	1.7 (42)	12.2 (311)
			235 (107)	Excavator		
GH07	200	500 – 1200	550 (250)	Skid Steer	1.9 (47)	13.1 (333)
			270 (125)	Excavator		
GH1	350	550 – 1100	750 (340)	Skid Steer	2.2 (57)	13.6 (346)
			450 (205)	Excavator		
GH2 / GHS2	500	500 – 1300	800 (365)	Skid Steer	2.6 (66)	14.4 (367)
			525 (240)	Excavator		
GH3	750	500 – 1150	1075 (490)	Skid Steer	3.0 (76)	16.1 (408)
			800 (365)	Excavator		
GH4	1300	400 – 1050	1250 (570)	Excavator	3.4 (86)	18.0 (458)
GH6	2000	500 – 800	2150 (980)	Excavator	4.2 (106)	20.0 (500)

HAMMER MODEL	OIL FLOW gpm	OIL FLOW (L/min)	HYDRAULIC OPERATING PRESSURE [1] psi (bar)	CIRCUIT RELIEF minimum [2] psi (bar)	GAS CHARGE PRESSURE [5] Cold [3] psi (bar)	GAS CHARGE PRESSURE [5] Hot [4] psi (bar)
GH06	2.5 – 7	(10 – 25)	1650 (115)	2150 (150)	350 (24)	405 (28)
GH07	4 – 9	(15 – 35)	1500 (105)	2000 (140)	350 (24)	405 (28)
GH1	7 – 13	(25 – 50)	1750 (120)	2250 (155)	350 (24)	405 (28)
GH2 / GHS2	7 – 17	(25 – 65)	2250 (160)	2750 (190)	350 (24)	405 (28)
GH3	12 – 26	(45 – 100)	1900 (130)	2400 (165)	350 (24)	405 (28)
GH4	13 – 32	(50 – 120)	2200 (150)	2700 (185)	375 (26)	435 (30)
GH6	24 – 40	(90 – 150)	2400 (165)	2900 (200)	390 (27)	450 (31)

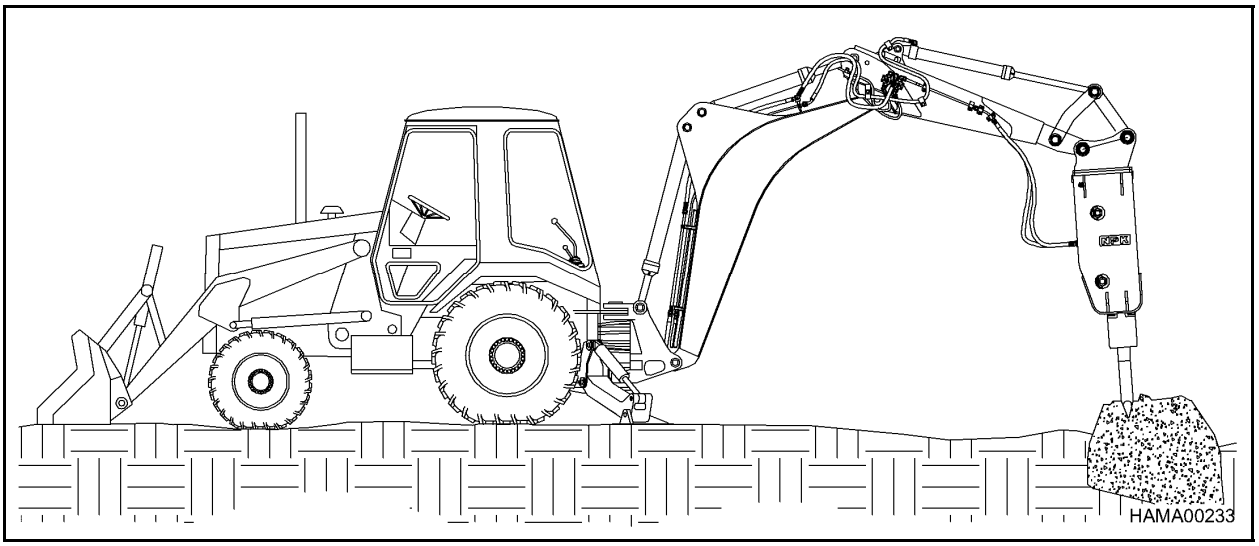
*Specifications subject to change without notice.

NOTES:

1. Hydraulic operating pressure maximum is inlet pressure at the hammer with the oil at operating temperature and with the gas charge set at the hot operating pressure. See CHECKING THE HYDRAULIC PRESSURES section in Service Manual.
2. Circuit relief pressure is at least 500 psi (35 bar) above hammer operating pressure.
3. Cold gas charge is the initial set with the hammer at ambient temperature.
4. Hot gas charge is checked after 1 to 2 hours of running and with a system oil temperature of 140° to 180°F (60° to 80° C). This is the preferred check.
5. Pressures listed are maximum. Use tolerance of minus 25 psi (2 bar).

HYDRAULIC INSTALLATION

NPK INSTALLATION KITS are available for virtually all compatible backhoe loaders, excavators, and skid steers. Complete parts and instructions for the hydraulic installation of the NPK HYDRAULIC HAMMER including valving and/or controls, hoses and fittings, boom and stick tubing, and clamps are provided.



HAMMER LINES

Typically, the pressure line is arranged on the left side of the boom and the return line on the right side. Flow to the hammer is controlled from an auxiliary valve on the carrier or from an NPK supplied valve. Hydraulic oil, generally, is routed back to the tank thru the carrier's oil cooler and filter.

HAMMER CONTROL VALVE

NPK uses two general types of control systems, depending upon the carrier model:

1. **CONTROL SYSTEM USING THE CARRIER AUXILIARY OR SPARE VALVE SECTION.**
   This type of installation utilizes an existing carrier valve. Any additional parts, such as a mechanical linkage, hydraulic pilot actuators, flow control valves, etc., are furnished in the NPK HYDRAULIC INSTALLATION KIT. Special hydraulic pressure control valves are not required. The NPK HYDRAULIC HAMMER operating pressure is self-regulating.

2. **CONTROL SYSTEM USING THE NPK MULTIVALVE.**
   For carriers not equipped with a suitable auxiliary or spare valve section, the NPK HYDRAULIC INSTALLATION KIT includes a solenoid operated, priority flow control valve to operate the NPK HYDRAULIC HAMMER. The NPK MULTIVALVE is specifically designed for the operation of boom mounted attachments.

HYDRAULIC INSTALLATION

ATTENTION PREVENTION OF CONTAMINATION

1. A hydraulic hammer is harder on oil than using a bucket, so the oil is apt to deteriorate and breakdown sooner. Neglect of the oil system can not only damage the hydraulic hammer but also cause problems in the carrier which could result in damaged components. Care should be taken to check for contamination of the oil and to change it if it is found contaminated. ***Oil sampling at regular intervals is highly recommended.***

   - ❖ When the hydraulic oil shows low viscosity and bubbles, this indicates that the oil is deteriorated. If the oil is dark brown and gives off an offensive odor, it is severely deteriorated. ***Change the oil immediately.***

   - ❖ When the oil is clouded, or the oil filter has become clogged, it indicates that the oil is contaminated. ***Change the oil immediately!***

   - ❖ To change the contaminated hydraulic oil, drain the hydraulic system completely and clean components. Do not mix new oil with the old.

2. Do not allow any contamination to mix with the oil. Take special care in preventing contamination from entering the hydraulic system through the hose or tube connection when changing the hydraulic hammer with the bucket.

3. Low oil level will cause heat build-up, resulting in deterioration of the oil. Also, it may cause cavitation due to air mixing with the oil, leading to a damaged hydraulic hammer and carrier components. Keep the oil at the proper level at all times.

4. Do not use the hydraulic hammer at an operating temperature higher than 180°F (80°C). The proper operating oil temperature range is between 120°F (50°C) and 180°F (80°C). Since contaminated cooler fins causes reduced efficiency of the cooler, keep the cooler fins clean at all times. Check the hydraulic oil cooling system to be sure it is working effectively. The use of a heat gun is the best way to evaluate if the cooler is working properly.

5. Water in the hydraulic oil will lead to damage of the hydraulic hammer and carrier. Drain off water and foreign matter from the hydraulic tank at specified intervals. When out of service, the hydraulic hammer should be stored indoors.

CHANGING THE FILTER ELEMENT AND HYDRAULIC OIL

Change the filter element and hydraulic oil at the intervals described in the operation manual of the skid steer or excavator, when using a hydraulic implement. Another method is to set up an oil sampling schedule and change accordingly.

HYDRAULIC INSTALLATION

HYDRAULIC QUICK DISCONNECTS

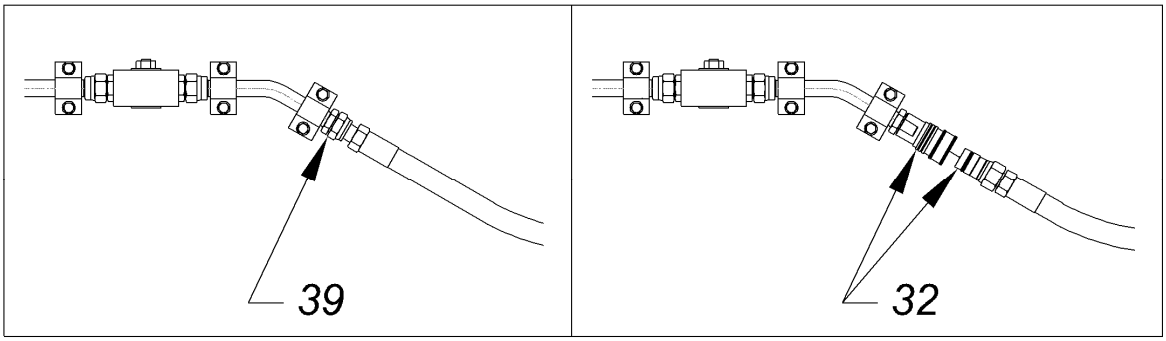
NPK recommends against the use of non-NPK quick disconnects on hydraulic circuits operating NPK Products.

1. The hydraulic pulsations caused by hydraulic hammer operating can cause internal pieces of non-NPK quick disconnect to disintegrate. These pieces would migrate into the hammer, causing damage.

2. If quick disconnects are used when the hammer is removed from the excavator, the quick disconnects should be capped to keep them clean. If this is not done, contamination in the disconnect will be flushed into the hammer when re-connected. This, again, can cause damage.

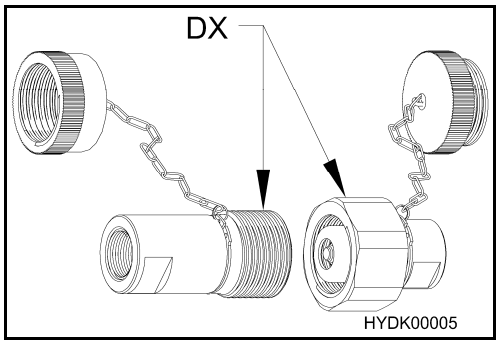
3. Most quick disconnects create a restriction in the circuit. NPK Hammers are not back pressure sensitive, but restrictions cause unnecessary heating of the oil. Also, the pressure required to operate the hammer, plus the restriction in the disconnects may push an older, low pressure, carrier machine to the limit of its hydraulic system. This would interfere with proper hammer operation. ***However, the NPK approved quick disconnects are properly sized so that the hammer operation is not affected.***

APPROVED CONNECTION (39) ***NOT RECOMMENDED CONNECTION Non-NPK Quick Disconnects (32)***



HYDK00004

NPK APPROVED CONNECTION QUICK DISCONNECTS (DX)
CONTACT YOUR NPK DEALER FOR ADDITIONAL INFORMATION ABOUT NPK QUICK DISCONNECTS



HYDRAULIC INSTALLATION

HYDRAULIC QUICK DISCONNECTS

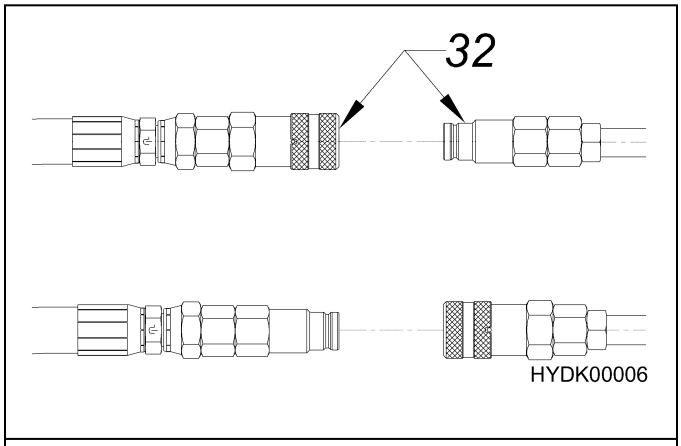
If hydraulic quick disconnects are used with the NPK Hammer, it is recommended that the following precautions be followed.

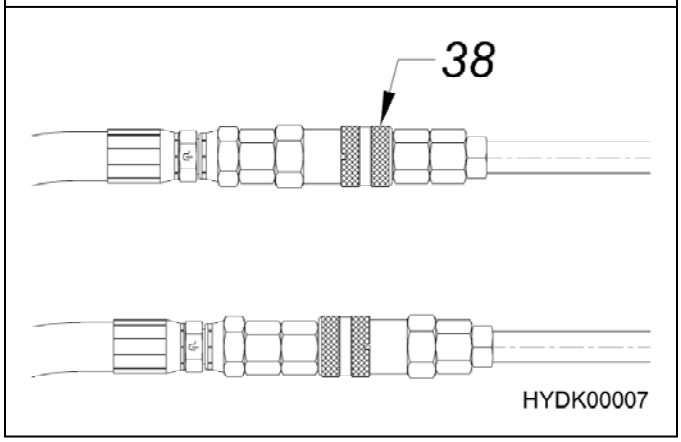
1. Periodic inspection of both male and female ends is recommended to ensure the couplers are in good working condition. Failure to inspect couplers may result in pieces from a damaged or failed coupler to be injected into the hammer or parts of the coupler returned to the machine.

2. Check for dirt, dust, and debris on both couplers (32) before coupling.

3. Be sure that the couplers are completely seated together (38).

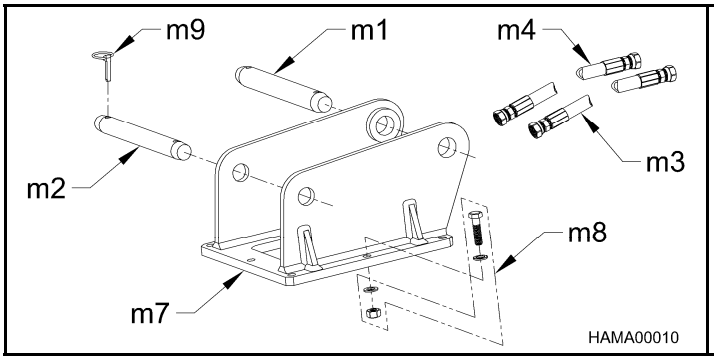
4. When replacing couplers, be sure that couplers are replaced as a set, male and female. Do not use one new end and one used end.





MOUNTING INSTALLATION

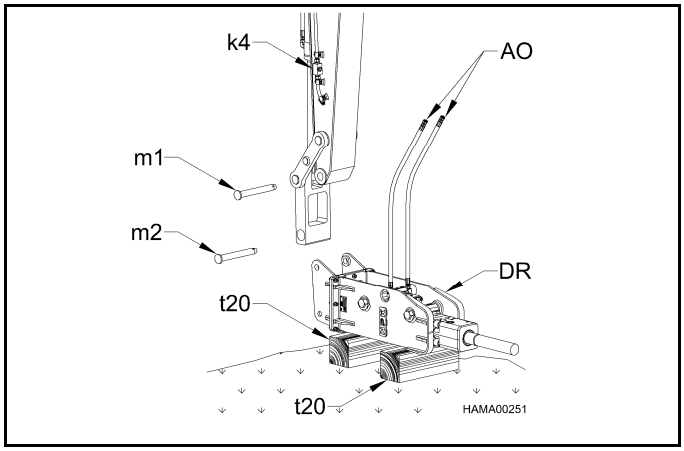
NPK Mounting Installation Kits include the parts required to adapt the NPK HYDRAULIC HAMMER to the carrier. NPK mounting kits include the hammer mounting bracket, flow control valve (if required), and hoses to connect to the carrier hydraulic system.



m1 Stick Pin (If Required)
m2 Link Pin (If Required)
m3 Pressure Hose
m4 Return Hose
m7 Top Bracket
m8 Hammer Bolt Package
m9 Klik Pin

REMOVAL FROM THE CARRIER

1. Close pressure and return line shut-off valves (k4).
2. Disconnect hydraulic hoses (AO) before laying the hammer down.
3. Cap the pressure and return lines on the carrier and connect the hammer whip hoses.
4. Position the hammer (DR) horizontal on wood blocks (t20) and remove boom pins (m1 and m2).

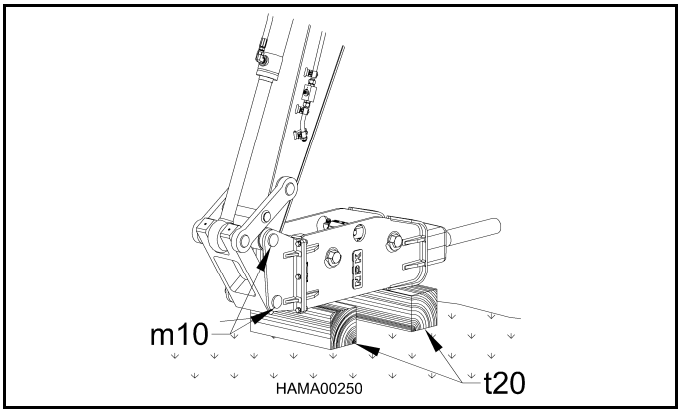


ATTENTION **The hydraulic lines must be handled carefully and sealed to prevent contamination from entering the hammer or the carrier hydraulic system.**

ATTENTION **The tool end of the hammer should be set lower than the head end to prevent moisture from entering the hammer through the tool area.**

MOUNTING TO THE CARRIER

1. Place the hammer horizontal on wood blocks (t20), as shown.
2. Align the boom pin holes (m10). Install the stick pin before the cylinder link pin.
3. Connect hydraulic hoses. PRESSURE is on left, RETURN is on right.
4. Open shut-off valves.



LUBRICATION

GREASING PROCEDURE

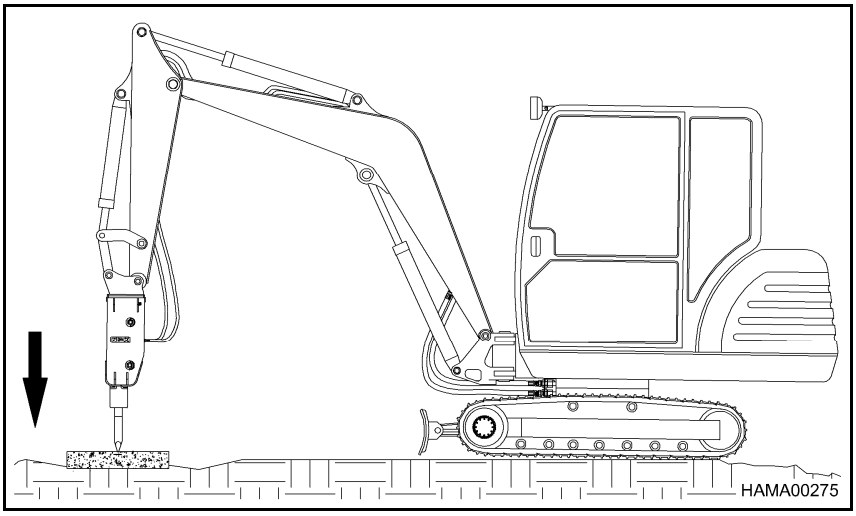
Manual greasing for hammers without AUTOLUBE system.

1. Place the hammer in a vertical position, applying enough downforce to push the tool up into the hammer.

2. Turn the machine off.

3. Grease the hammer until grease begins to come out around the tool and lower bushing.

4. Grease hammer at least once an hour, or install an NPK Autolube System. See “Correct Grease and Grease Intervals” for a more exact greasing procedure.



APPLY DOWNFORCE TO PUSH TOOL UP INTO HAMMER

NOTE: USE A GOOD QUALITY EP #2 LITHIUM BASED GREASE WITH WEAR INHIBITING ADDITIVES, SEE PAGES 13, 14, AND 15.

LUBRICATION

CORRECT GREASE AND GREASE INTERVALS

Proper hammer maintenance requires a sufficient supply of the correct grease to the tool (chisel). The tool must be pressed against a hard surface until it stops up inside the hammer. This prevents grease from entering piston impact area and ensures proper distribution of grease between the tool and tool bushings.

GREASE INTERVALS

If the hammer is not connected to an Autolube system, see page 15 , the hammer must be greased at regular intervals to get the best life from the tool and tool bushings. There are two ways to determine grease intervals:

First, grease the hammer at the beginning of the job until grease comes out between the tool and the lower tool bushing. Run the hammer until the shank of the tool starts to look dry. This determines the time interval for the greasing of this particular hammer on this particular job. Typically, this is 1 to 4 hours. Also, note the amount of grease needed to re-grease the tool. This gives you the amount of grease and how often it must be applied. An example would be that a particular hammer, on a particular job, requires half a tube of grease every 3 hours. This would be the greasing schedule you would set up. If this hammer was moved to another job, another grease schedule may have to be determined.

Second, if you can't control the grease schedule, such as rental units, then have the operator grease the hammer once every hour of hammer operation. Again, grease the hammer until grease comes out between the tool and tool bushing. This is usually more often than required, but is far cheaper than replacing prematurely worn tools and tool bushings.

CORRECT GREASE

The type of grease used is very important. NPK recommends a lithium soap base EP (Extreme Pressure) NLGI #2 Grease, with Moly (Molybdenum Disulfide) or other surface protecting additives. A high drop point (500° F, 260° C) grease is desirable.

On the following page is a list of commonly available greases, by manufacturer and brand name that meet NPK's recommendations. NPK does not endorse any one brand as being superior to another. If you or your customers use a brand not listed, please call the NPK Service Department at 800-225-4379.

LUBRICATION

CORRECT GREASE FOR HYDRAULIC HAMMERS

MANUFACTURER	***BRAND NAME***
Amalie Oil Co.	LI-2M
Amoco	Rykotac EP Grease Amolith Grease 94601 Rykon Premium Grease EP (Grade 94108) Rykon Premium Moly Grease (Grade 94114) Amoco Molylith Grease 92006
Amsoil, Inc.	GHD
BP Oil, Inc.	Bearing Gard-2
Caterpillar	Multipurpose Molydbenum Grease (MPGM)
Cato Oil and Grease Company	Moly Lithflex CX AS
CITGO	Citgo Extra Range Grease
Conoco, Inc.	Super Lube M EP #2
Dryden Oil Company	Moly EP 2
Exxon	Ronex Extra Duty Moly NLGI 2
Fiske Brothers Refining Co. (Lubriplate)	MO-LITH No. 2
John Deere	TY6333/TY6341 Moly High Temp
Kendall	L-424
Mobil	Moly 372
Muscle Products Corporation (MPC)	PL-10 Powerlift Grease LP-10 Lithium EP Plus
NPK	***Universal Plus Lithium EP Grease*** ***Super Duty EP Grease (water resistant)*** ***Chisel Paste***
Pennzoil	Adhezolith EP 2 Grease
Phillips 66 Company	Philube MW
Shell	Retinax ® AM Grease 71119
	Retinax ® HD Grease
Standard Oil Company	Bearing Gard-2
Sun Refining & Marketing Company	Prestige Moly 2 EP
Texaco, U.S.A.	Molytex EP 2
Union Oil Company	Unoba Moly HD #2
Unocal	Unoba Moly HD #2

LUBRICATION

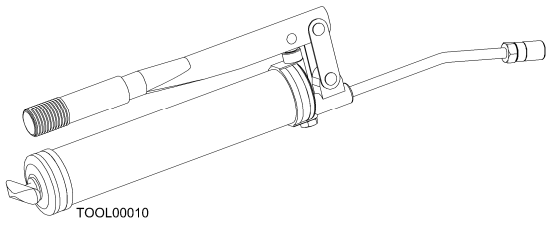
CORRECT GREASE FOR HYDRAULIC HAMMERS

NPK HAMMER GREASE

NPK now offers hammer grease specially formulated to meet severe job requirements. The grease is available in three different temperature ranges - 350°, 500°, and 2000°. All are compatible with Autolube systems.

Universal Plus and *Super Duty* are lithium soap based products that resists washout and contain NPK-10 additive for surface protection in friction effected areas.

Chisel Paste is an aluminum complex soap base with 12% graphite and copper additives for extreme operating conditions.



350°	500°	2000°
NPK UNIVERSAL PLUS LITHIUM PLUS EP2 GREASE	NPK SUPER DUTY EP2 GREASE WATER RESISTANT	NPK CHISEL PASTE EP2 GREASE EXTREME TEMP. WATER RESISTANT

HAMA00404

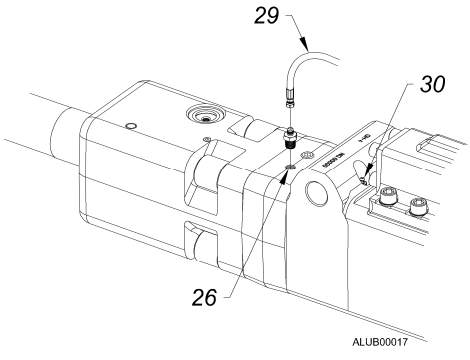
UNIVERSAL PLUS 350 deg	***NPK PART NO.***
14 OZ. CARTRIDGE	G000-1010
120 LB. KEG	G000-1020
35 LB. PAIL	G000-1030
400 LB. DRUM	G000-1040

SUPER DUTY 500 deg	***NPK PART NO.***
14 OZ. CARTRIDGE	G000-1011
120 LB. KEG	G000-1021
35 LB. PAIL	G000-1031
400 LB. DRUM	G000-1041

CHISEL PASTE 2000 deg	***NPK PART NO.***
14 OZ. CARTRIDGE	G000-1050

AUTOLUBE SYSTEMS

An automatic greasing system is recommended to reduce hammer tool and tool bushing wear. The NPK AUTOLUBE System is designed to automatically provide a continuous supply of grease to the hammer tool and tool bushing – increasing tool and tool bushing life by reducing wear. The AUTOLUBE pump is capable of pumping EP2 grease in cold weather. The pump output is adjustable according to the requirements of the hammer model and to compensate for tool bushing wear.



29 – Grease Line, 30 – Grease Fitting

NPK hammer models GH1, GH2/GHS2, GH3 and GH4 have a connection port (26) located in the impact spacer for an automatic greasing system, (GH4 shown).

Refer to the NPK AUTOLUBE Instruction Manual for details.

LUBRICATION

LUBRICANT TERMS AND DEFINITIONS

TERM	*DEFINITION*
ADHESIVE	*The ability of grease, gear lubricant or oil to cling to metal.*
ANTI WEAR AGENTS	*Used to help combat metal-to-metal contact, thus reducing wear.*
COHESIVE	*The ability of grease, gear lube or oil to cling to itself, thus resisting tearing apart.*
CONSISTENCY	*Consistency of grease is its hardness or firmness. It is determined by the depth in millimeters to which the cone of a penotrometer sinks into a sample under specified conditions. Consistency of grease may be influenced by the type and amount of thickener, viscosity of oil, working and other factors.*
CONTAMINATION	*Foreign material that could damage a part.*
DROPPING POINT	*The minimum temperature at which the oil in a grease subjected to heat begins to actually drip and breakdown.*
EXTREME PRESSURE AGENTS	*Additives that under extreme pressure form an adherent film on metal surfaces, thus forming a film of protection.*
FILM STRENGTH	*Film strength is defined as the tendency of oil molecules to cling together. It is the ability of those molecules to resist separation under pressure between two metals and to hold these metal surfaces apart.*
FRICTION	*The resistance to fluid flow in a hydraulic system. (An energy loss in terms of power output.)*
GALLING	*Surface damage on mating, moving metal parts due to friction. A severe form of adhesive wear.*
LUBRICATION	*Use of a substance (grease, oil, etc.) to reduce friction between parts or objects that move against each other.*
NLGI	*A rating given to a grease from the National Lubricating Grease Institute. This rating determines the hardness of the grease and goes on from a 000 to a 6 rating. Most greases are NLGI #2 rated.*
OILINESS	*Oiliness is measured of the coefficient of friction of a lubricant. Oiliness or lubricity depends on the adhering characteristics of an oil. It is determined by the attraction between the molecules of the oil and the molecules of another material. Of two oils having the same viscosity but different degrees of fluid friction, the one with the lower friction index has the higher degree of oiliness.*
PUMP	*A device which converts mechanical force into hydraulic fluid power. Basic design types are gear, vane, and piston units.*

LUBRICATION

LUBRICANT TERMS AND DEFINITIONS

TERM	*DEFINITION*
RESERVOIR	*A container for keeping a supply of working fluid in a hydraulic system.*
VIBRATION	*A quivering or trembling motion.*
VISCOSITY	*Is the actual SAE weight of the product. Example motor oils come in 10, 20, 30, 40, 50 and 15/40 SAE weight. The viscosity designation of a lubricant indicates its internal resistance to flow.*

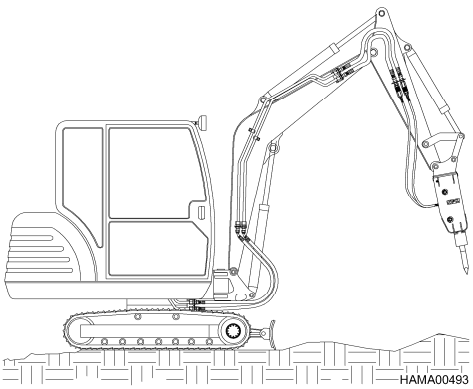
START-UP OPERATION

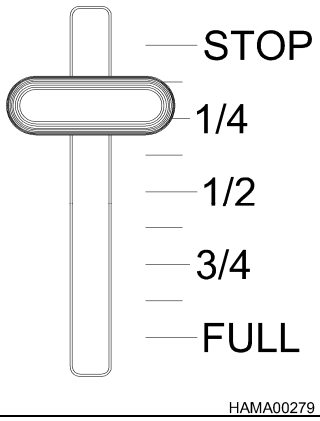
ATTENTION HAMMERS THAT ARE NEW, REBUILT, OR HAVE BEEN INACTIVE

Before using a new hammer for the first time, the first time after rebuild, or a hammer that has been inactive for a long period of time:

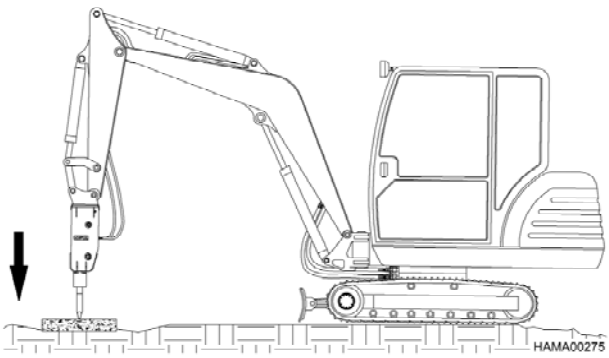
1. **Check the nitrogen gas pressure.**
   The nitrogen gas pre-charge is factory checked before shipment. However, it is recommended the pressure be checked before using the NPK HYDRAULIC HAMMER for the first time. For the inspection procedure, see CHECKING THE GAS PRESSURE, page 37.

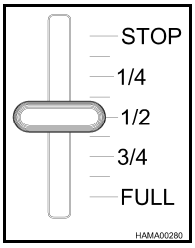
2. **At idle, raise the hammer off of the ground.** Place hammer vertical and activate the hammer circuit for 3 – 5 second intervals. Continue for an additional 3 – 4 times to ensure that all the air has been purged from the hoses and hammer before first use. ***Failure to do this could result in damage to internal components.***

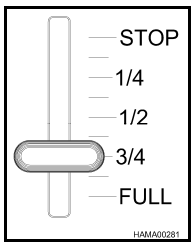


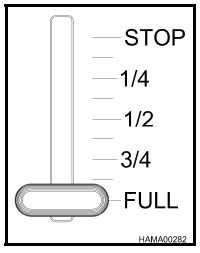


3. **Place hammer firmly against material to be broken, see page 21.**
   Operate the hammer in a vertical position for approximately 10 minutes at one-half engine speed. Increase engine speed to three-quarters and continue operating at this speed for another 10 to 20 minutes. Increase to full engine speed. Maintain vertical position for the first hour of operation.









START-UP OPERATION

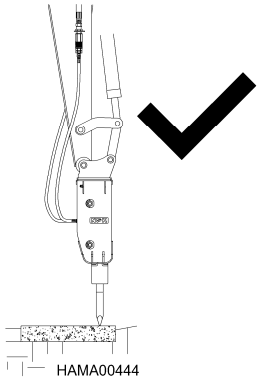
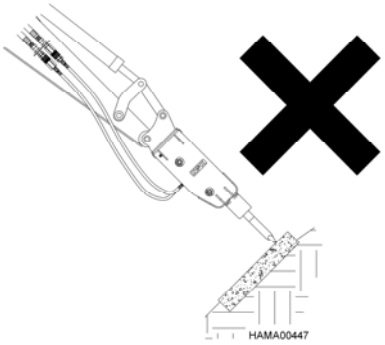
ATTENTION BEFORE STARTING THE HAMMER

PRE-OPERATION INSPECTION AND WARM UP
Before operating the NPK HYDRAULIC HAMMER, be sure to perform the specified ROUTINE INSPECTION, see page 26.

Warm up the NPK HYDRAULIC HAMMER, see below, and the base machine in accordance with the machine manufacturer's instruction manual. This is especially important during cold weather operation.

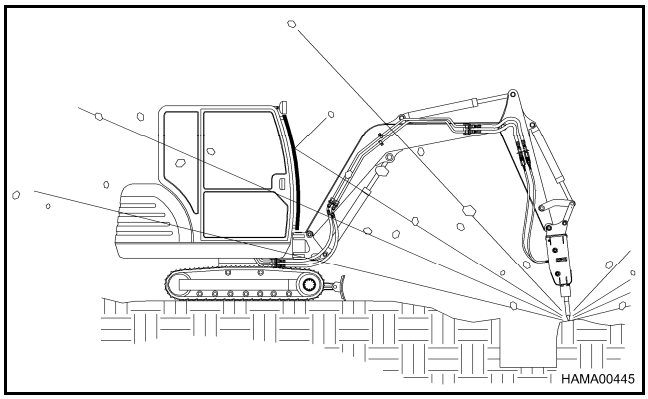
DAILY START-UP PROCEDURE

Operate the NPK HYDRAULIC HAMMER in the vertical position, at 3/4 engine throttle setting, for about 1-2 minutes. During this period, inspect the NPK HYDRAULIC HAMMER and INSTALLATION KIT for leaks or loose connections.

Do not operate on a slanted surface during the start-up operation.	 HAMA00444	 HAMA00447

OPERATION

⚠ WARNING SAFE OPERATING INSTRUCTIONS

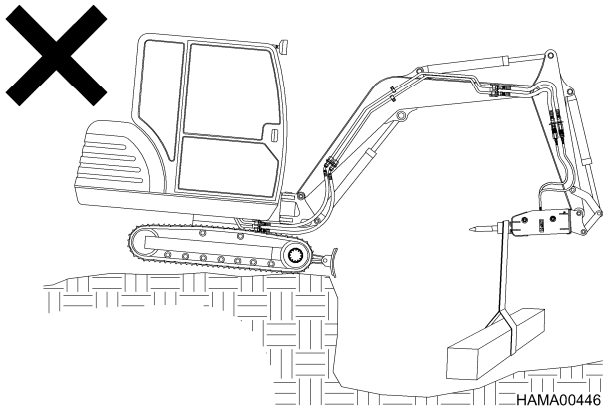
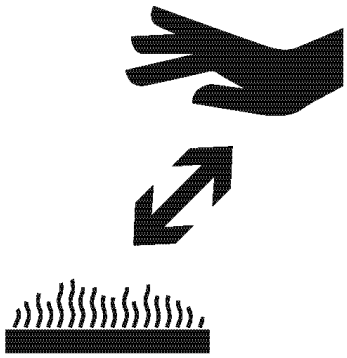


DO NOT OPERATE THE HAMMER WITHOUT AN IMPACT RESISTANT CAB WINDOW OR SHIELD IN PLACE

BEWARE OF FLYING DEBRIS FROM THE HAMMER TOOL POINT

An impact resistant cab window or shield must be in place to protect the operator.
Do not use the hammer in a way as to cause rock, etc. to be thrown towards the cab.

⚠ CAUTION

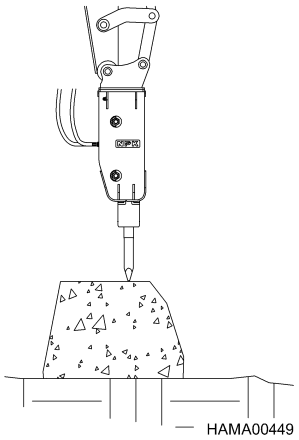
DO NOT USE THE HAMMER AS A HOIST The hammer is not intended to lift an object. To do so, can be dangerous.	
DO NOT TOUCH HOT TOOL AFTER USING!	

OPERATION

ATTENTION OPERATING TECHNIQUES & PRECAUTIONS

PRELOAD THE TOOL BEFORE STARTING

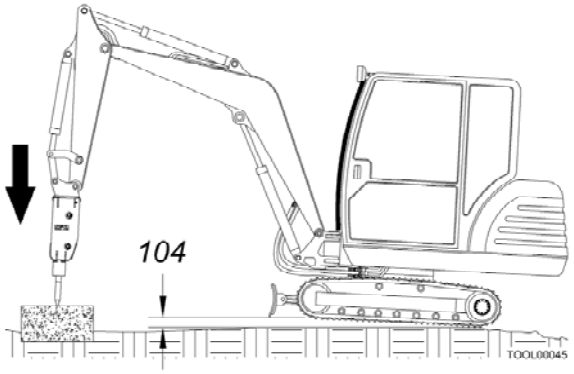
Press the tip of the demolition tool vertically against the object to be broken. Be sure the object is stable before activating the NPK HYDRAULIC HAMMER.



APPLY DOWNFORCE ON THE TOOL

Raise (*104*) the front of the machine slightly by applying down force on the demolition tool.
Press the control lever or the foot pedal to start the NPK HYDRAULIC HAMMER.

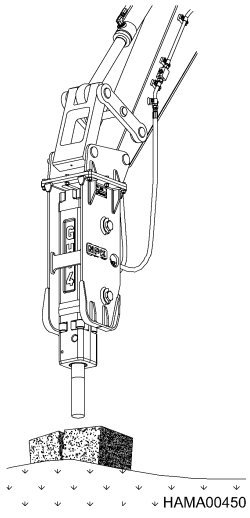
Applying excessive force to the hammer will raise the carrier too high and jolt the operator when the material breaks. Let the NPK HYDRAULIC HAMMER do the work.



AVOID BLANK HAMMERING

As soon as the material is broken, release the control lever or pedal to prevent unnecessary blank hammering.

Blank hammering is continued hammer operation after the material is broken. This will overheat the hydraulic system, cause undue wear, and result in eventual tool retaining pin failures, see page 33.



OPERATION

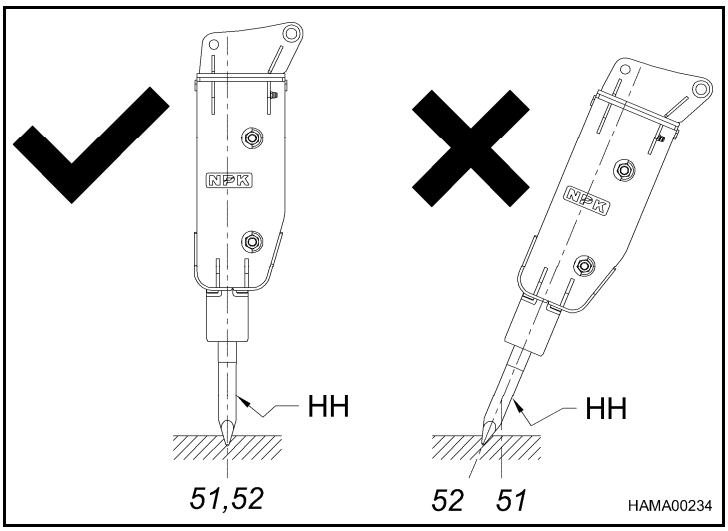
ATTENTION OPERATING TECHNIQUES & PRECAUTIONS

DO NOT SLANT HAMMER

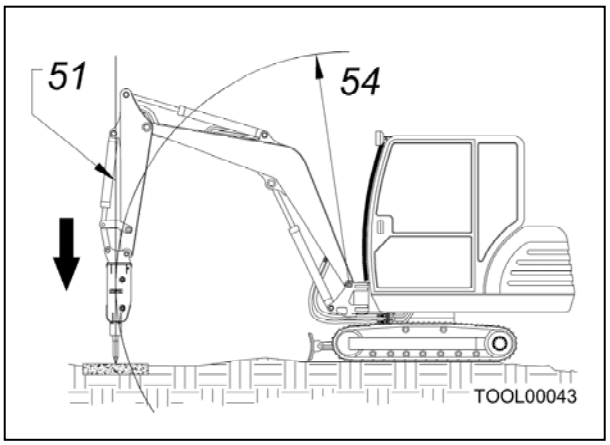
For the most efficient demolition, align the direction of force (*51*) from the boom with the penetration direction (*52*) of the tool (HH). Failure to do this decreases the transfer of energy from the piston to the rock and increases the bending forces at the fulcrum of the tool. This unnecessary added stress leads to the following problems:

1. Premature bushing wear and/or tool breakage
2. Breakage of tie rods
3. Breakage of bracket bolts

When the tool binds from an incorrect working angle, the sound of the hammer changes.



Keep the boom direction of force (*51*) in the same direction the tool is penetrating. Use the boom cylinder to preload the hammer (apply down force), and use the bucket and stick cylinders for alignment. Keep the tool tangent to the arc of the boom (*54*).

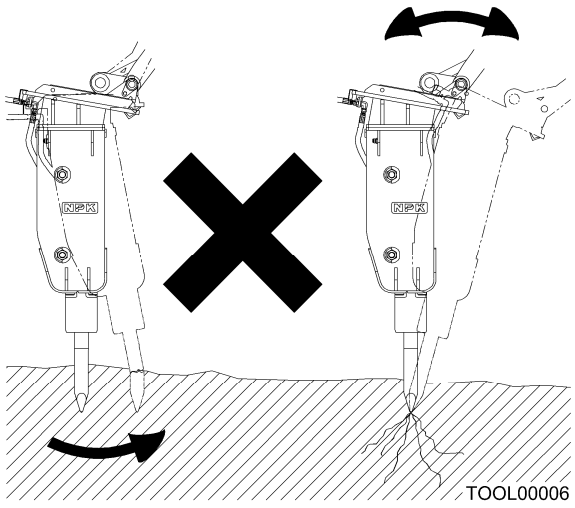


OPERATION

ATTENTION OPERATING TECHNIQUES & PRECAUTIONS

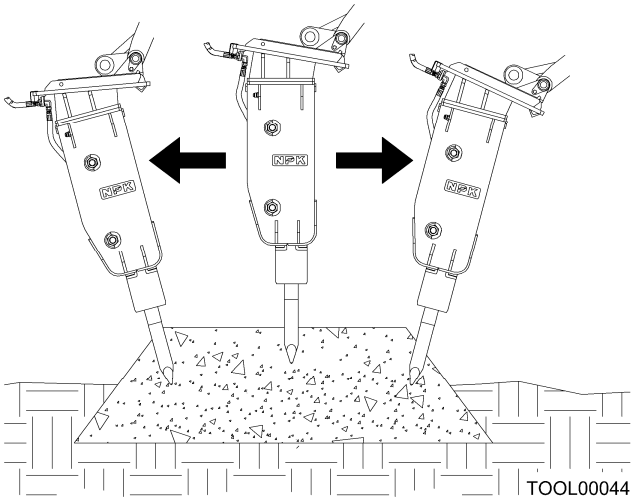
DO NOT USE THE HAMMER TOOL AS A PRY BAR

Excessive prying can cause premature bushing wear and tool or tie rod breakage. When hammering materials that allow the tool to penetrate before breaking, move the hammer slightly fore and aft to create a cone-shaped hole. The vented hole allows trapped dust and heat to escape, increases the tool penetration rate into the material, and prevents overheating the tool tip.



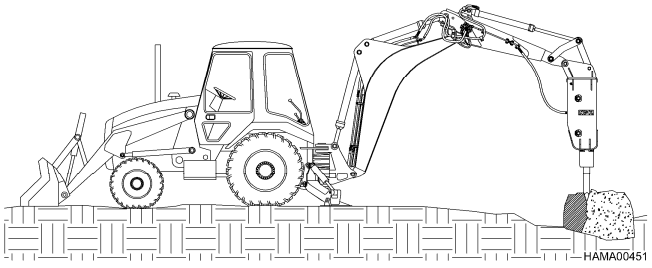
DO NOT HAMMER CONTINUOUSLY IN THE SAME POSITION FOR MORE THAN 30 SECONDS

If the tool cannot break or penetrate into the material after hammering in the same position for 30 seconds, change the working location. Hammering in the same position for a long time will reduce the working efficiency, increase the hydraulic oil temperature, overheat the tool tip and accelerate tool wear.



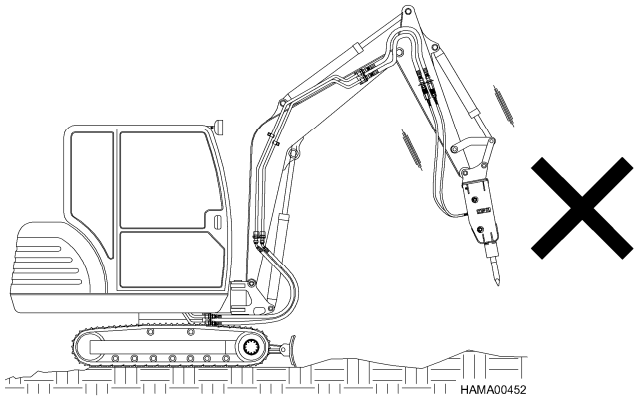
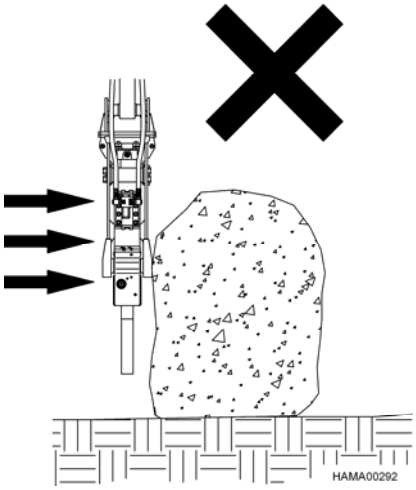
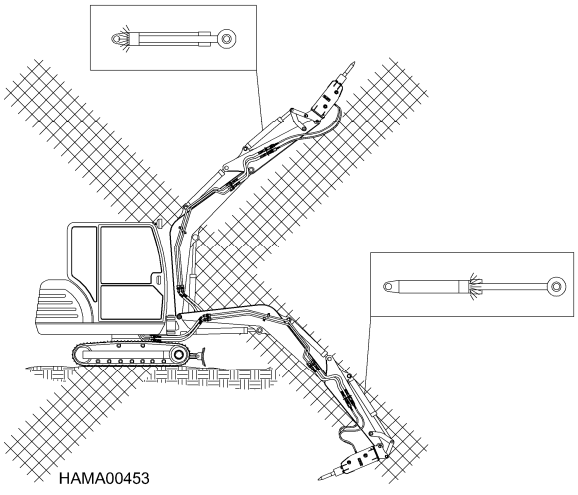
ALWAYS WORK BY BREAKING TO A FREE FACE

The material must have somewhere to break. Start at an edge.



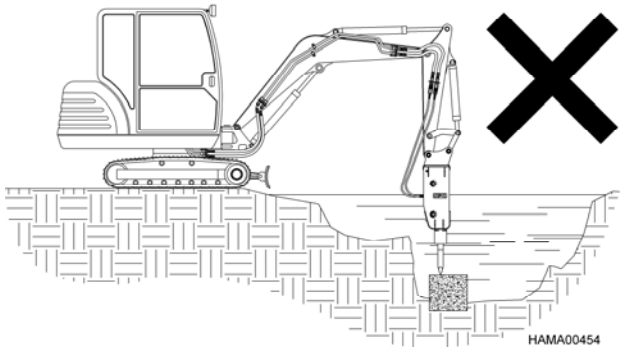
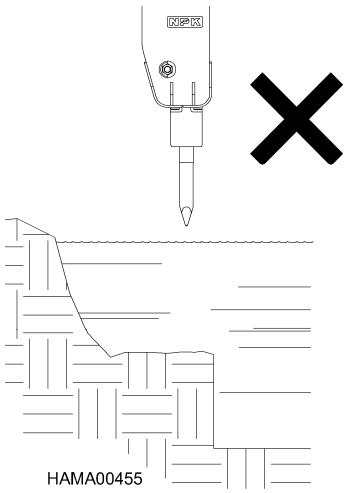
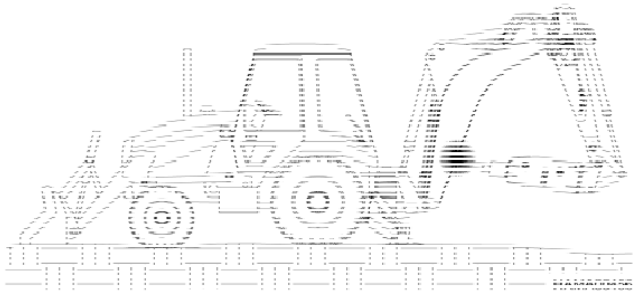
OPERATION

ATTENTION OPERATING TECHNIQUES & PRECAUTIONS

DO NOT DROP THE HAMMER RAPIDLY ON AN OBJECT Remember, the hydraulic hammer is heavier than an empty bucket and will move faster than expected.	
DO NOT USE THE HAMMER OR BRACKET TO MOVE LARGE OBJECTS Do not use the hammer bracket for purposes other than for what is was intended.	
AVOID OPERATING THE HAMMER WITH CYLINDERS AT THE END OF STROKE Continuous operation with the boom cylinders fully closed or extended may damage the hydraulic cylinders.	

OPERATION

ATTENTION OPERATING TECHNIQUES & PRECAUTIONS

DO NOT OPERATE HAMMER UNDERWATER Do not allow parts, other than the tool, to be submerged in water. Underwater operation will damage the hammer and allow water to enter the hydraulic system. The hammer can be modified for underwater operation - contact the NPK Dealer for more information.	
DO NOT SUBMERGE A HOT TOOL IN WATER! The tip of the tool may be hot from operation. Submerging in water can cause the tip of the tool to become brittle and break prematurely.	
DO NOT ALLOW THE HAMMER TOOL TO HIT THE BOOM Use caution when tucking the hammer in tight to the boom for transportation.	

ROUTINE INSPECTION AND MAINTENANCE

1. VISUAL INSPECTION

Detect a potential problem early.

FASTENERS

Inspect all fasteners. Retighten as necessary. See page 34 for torque values.

WELDS

Check for cracks, repair as necessary.

HOSES AND TUBING

Check for oil leaks, loose clamps and hose abrasion.

HYDRAULIC OIL

MAINTAIN A CLEAN HYDRAULIC SYSTEM

If non-petroleum oil is used, contact NPK Service Department for compatibility.

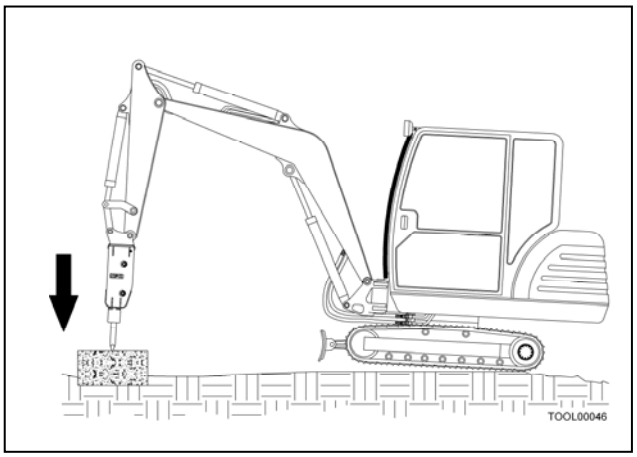
Keep hoses clean and capped when dismounting or storing hammer.

Change oil and filters as recommended by carrier manufacturer. Periodic oil sampling is recommended.

2. DEMOLITION TOOL LUBRICATION

Important: It is imperative that grease is maintained in the tool bushing contact area at all times. This may require hourly greasing depending on job conditions.

Important: The hammer must be in a vertical position with down force applied to push the tool all the way in. This prevents grease from entering piston impact area. ***Pump grease into hammer until grease is seen coming out between the tool and tool bushing, see page 13.***



USE A GOOD QUALITY, HIGH TEMPERATURE EP#2 GREASE CONTAINING ANTI-WEAR ADDITIVES, SEE PAGES 13, 14, and 15.

If machine is equipped with an AUTOLUBE System, check grease reservoir daily.

3. TOOL and TOOL BUSHING WEAR

Check the tool and tool bushings for damage, wear or deformation on a regular weekly basis. Replace the tool and/or bushings when wear exceeds the maximum clearance limit, see page 30.

⚠ WARNING

Do not hard face or sharpen the tool point with a cutting torch. Excessive heat from torching or welding causes embrittlement, breakage, and flying pieces. Resharpen only with a surface grinder or milling machine using sufficient cooling.

Please consult your authorized NPK Dealer or NPK Service Department for additional information.

WEEKLY INSPECTION

1. WELDS

Check for cracks, repair as necessary. ***Consult your authorized NPK Dealer or NPK Service Department for additional information.***

2. TOOL RETAINING PIN

Remove the retaining pin and inspect for peening caused by excessive blank hammering. If necessary, grind edges smooth as shown in TOOL RETAINING PIN INSPECTION, see page 32. The retaining pin must rotate freely.

3. DEMOLITION TOOL

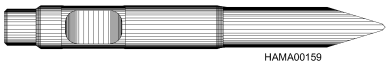
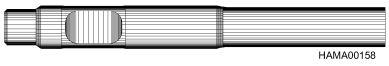
Remove the demolition tool and inspect for peening caused by excessive blank hammering. If necessary, grind edges smooth as shown in TOOL INSPECTION, see page 33.

4. GAS CHARGE

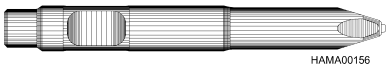
Check and adjust, if required, see pages 35 through 40.

TOOLS

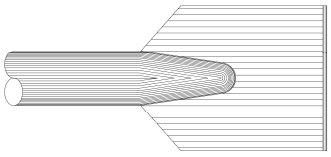
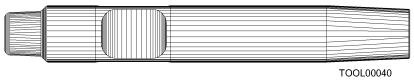
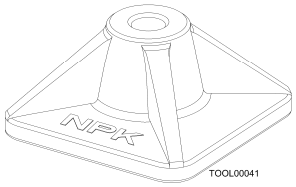
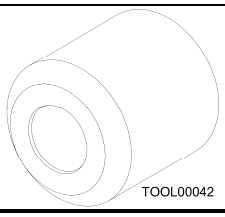
STANDARD TOOLS

DEMOLITION TOOL	*SHAPE*	*APPLICATIONS*
CHISEL (FX) The cross cut (FX) tool cuts at right angle, or crosswise, to the stick and boom of the excavator.		• Trenching • Cutting casting gates • Breaking oversize • General demolition
MOIL (P)		• Concrete breaking • Highway construction • General demolition
BLUNT (E)		• Secondary breaking • Breaking oversize • Slag removal

OPTIONAL TOOL

CORE (PC) for GH6		• Concrete breaking • Highway construction • General demolition

ACCESSORY TOOLS

SPECIALTY TOOL	*SHAPE*	*APPLICATIONS*
FROST CUTTER Cross cut (SX), In Line (SY) for GH07 thru GH4		• Edge of trenching • Frost cutting
ADAPTER TOOL for GH07 thru GH4		• For attachments listed below
TAMPER PLATE (use with adapter tool) 9-1/2” x 9-1/2” for GH07 12” x 12” for GH1 thru GH2/GHS2 16” x 16” for GH3 thru GH4		• Soil compaction • Driving sheeting
POST and PIPE DRIVER (use with adapter tool) for GH1 thru GH4		• Driving guard rails • Driving fence posts

ATTENTION ***TOOLS FROM H & E SERIES HAMMERS WILL NOT FIT GH SERIES!***

TOOLS

CHANGING THE TOOL

REMOVAL

1. Remove the retaining pin ring (E) by using pliers or a screwdriver (t22), see Figures 1 and 2. It will easily come out if pulled at an angle as shown in Figure 2.

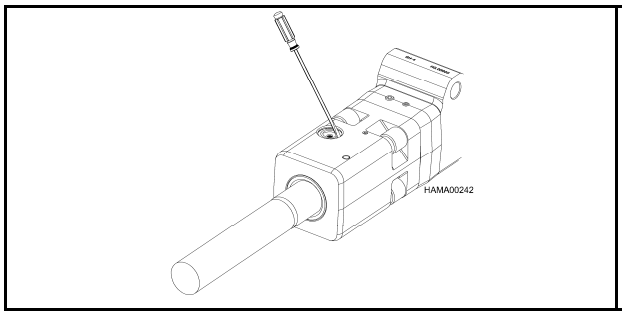


Figure 1

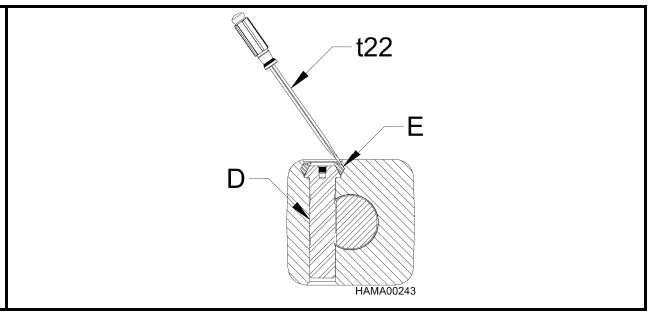


Figure 2

2. Screw an M12 bolt or cap screw (AF) into the retainer pin (D), see Figure 3.
3. Pull out retainer pin (D). If the retainer pin (D) is jammed, use a hammer and drift from the opposite side.
4. See page 32 for additional retaining pin inspection and reconditioning.

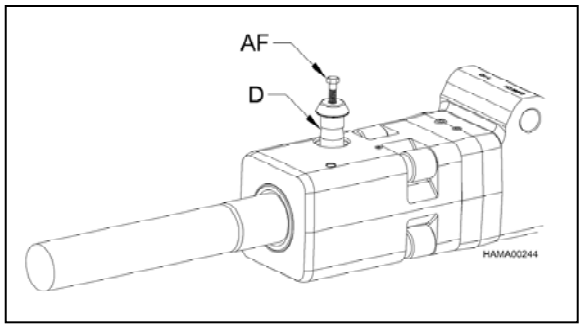


Figure 3

RE-INSTALLATION

1. Clean the retainer pin housing hole and retaining ring groove.
2. Coat the surface of the tool with grease, then install.
3. Apply grease to the retaining ring housing groove.
4. Coat the retaining pin with grease, then install.
5. Install the retaining ring in the following manner:
   a. While deforming the retaining ring as shown in Figure 4, partially force it into the groove.
   b. Using the handle of the pliers or screwdriver, press the rest of the ring into the groove, see Figure 5.

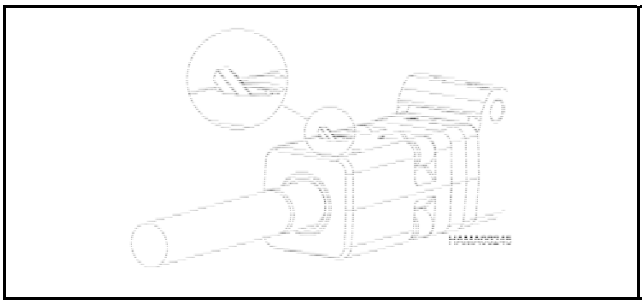


Figure 4

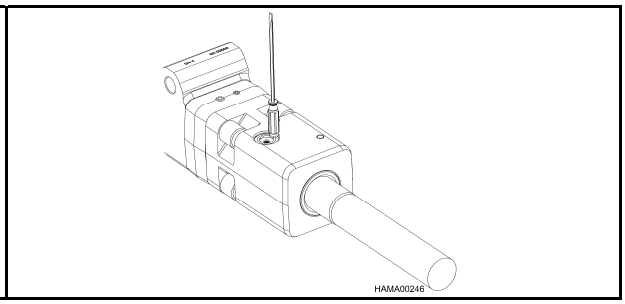


Figure 5

TOOLS

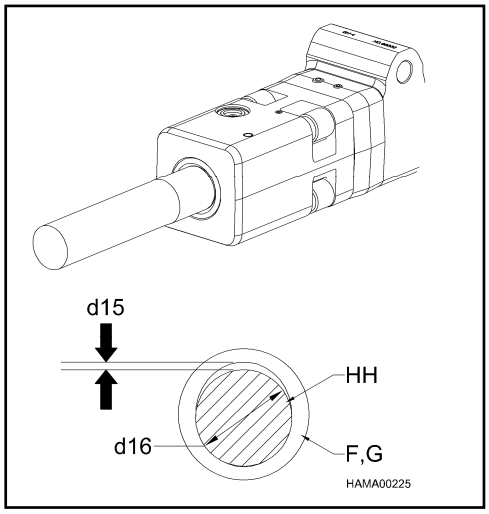
MAXIMUM TOOL TO TOOL BUSHING CLEARANCE

Replace the tool bushing (F,G), and/or tool (HH), when the tool to bushing gap reaches the maximum clearance. To determine whether the bushing or tool requires replacement, follow the instructions and charts shown below:

Step 1

Measure the tool to bushing gap (d15) with the hammer horizontal, as illustrated below. If the clearance is at or greater than the charted maximum clearance, then move on to the next steps.

MODEL	***MAXIMUM CLEARANCE INCH (mm)* (d15)**
GH06	1/4 (6.5)
GH07	1/4 (6.5)
GH1	1/4 (6.5)
GH2 / GHS2	1/4 (6.5)
GH3	1/4 (6.5)
GH4	1/4 (6.5)
GH6	3/8 (10)



Step 2

Remove the tool from the tool holder. Measure the diameter (d16) of the bearing surface of the tool (HH), which is located on each side of the retaining pin groove. The minimum tool diameter is compared to a new tool bushing (F,G) only. If the tool is at or below the charted value, the tool must be replaced.

MODEL	***NEW TOOL DIAMETER INCH (mm)***	***MINIMUM TOOL DIAMETER INCH (mm)***
GH06	1.63 (41.4)	1.43 (36.4)
GH07	1.83 (46.6)	1.63 (41.4)
GH1	2.23 (56.6)	2.02 (51.4)
GH2 / GHS2	2.58 (65.6)	2.38 (60.4)
GH3	2.98 (75.6)	2.81 (71.4)
GH4	3.37 (85.6)	3.2 (81.4)
GH6	4.16 (105.6)	3.8 (96.4)

TOOLS

MAXIMUM TOOL TO TOOL BUSHING CLEARANCE

Step 3

Measure the inside diameter of the lower and upper tool bushings. The maximum tool bushing inside diameter is compared to a new tool only. If the tool bushing dimensions are at or above the charted value, the bushing must be replaced.

MODEL	***NEW BUSHING INSIDE DIAMETER INCH (mm)***	***MAXIMUM BUSHING INSIDE DIAMETER INCH (mm)***
GH06	1.67 (42.4)	1.87 (47.4)
GH07	1.87 (47.4)	2.07 (52.6)
GH1	2.26 (57.4)	2.46 (62.6)
GH2 / GHS2	2.61 (66.4)	2.82 (71.6)
GH3	3.01 (76.4)	3.21 (81.6)
GH4	3.40 (86.4)	3.61 (91.6)
GH6	4.19 (106.4)	4.55 (115.6)

Step 4

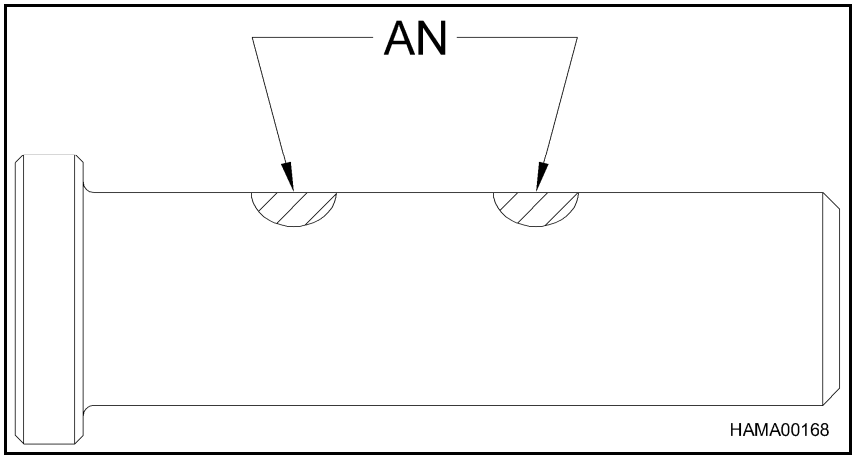
Compare the tool and bushings to the charts in Step 2 and Step 3. Choose the new component (tool or bushing) that will bring the maximum clearance to below the value seen in the chart of Step 1. Obviously, replacing both the tool and bushings would bring the clearance back to new.

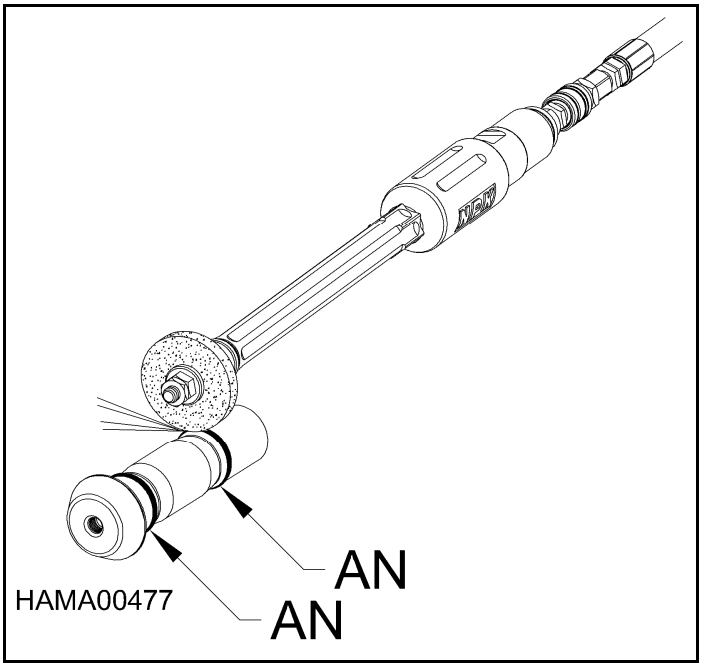
TOOLS

TOOL RETAINING PIN INSPECTION

Deformation may occur on the retaining pin in the tool contact area (AN). If this area is mushroomed, the retaining pin may become difficult to remove. Dress areas shown (AN) with a grinder.

HAMMER MODELS
GH06, GH07, GH1, GH2 / GHS2, GH3, GH4, GH6

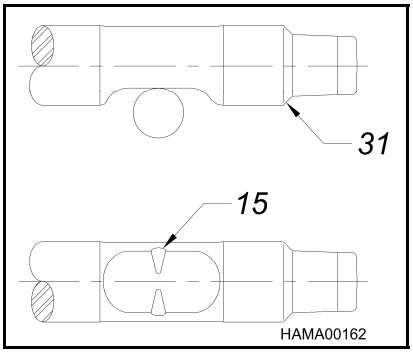




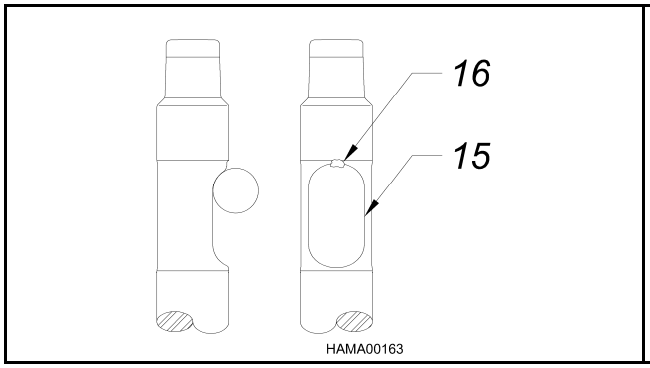
TOOLS

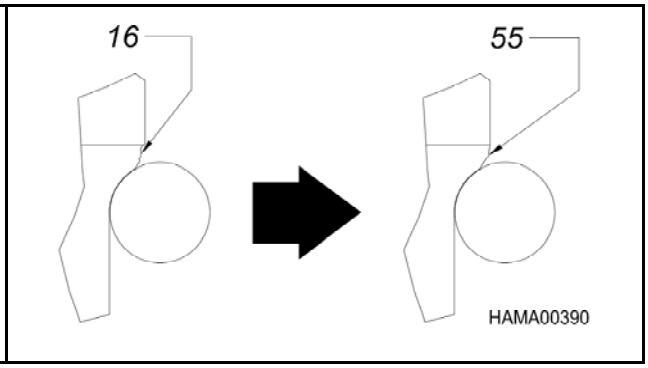
TOOL INSPECTION

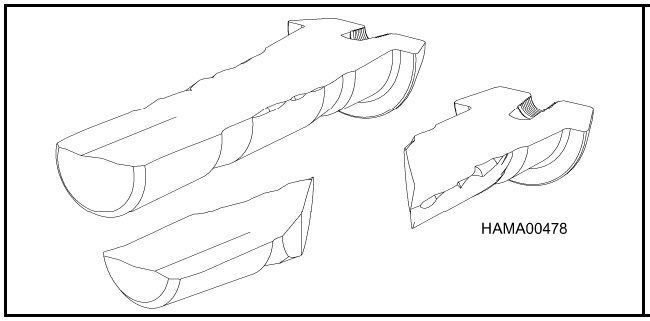
1. Deformation may occur on the tool in the retaining pin contact area (*15*) or thrust surface (*31*). If these areas are mushroomed, the tool may become difficult to remove from the tool holder. Dress with a grinder.



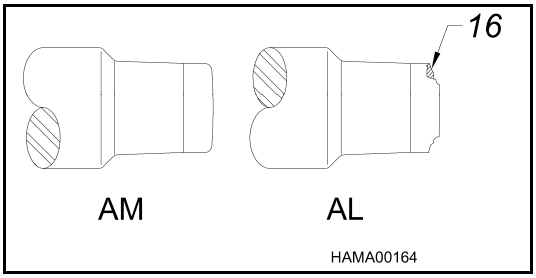
2. Excessive blank hammering will cause chipping (*16*) in the retaining pin contact area (*15*). If neglected, the chipping may reduce the life of the tool. Dress with a grinder (*55*).







3. If chipping (*16*) is found at the top of the tool, replace the tool. If neglected, the piston impact surface will be damaged (AM is normal, AL needs to be replaced).



TORQUE VALUES FOR HAMMER FASTENERS

If hammer or hammer bracket fasteners are found to be loose, use the following charts. If repairs are to be made, see the NPK Hydraulic Hammer Service Manual.

Medium strength thread adhesive should be used on all the valve assembly bolts and the gas charge valve. All other bolts should be lubed with anti-seize compound.

MODEL	***VALVE CASE***		***VALVE TOP AND BOTTOM CAP***		***SWIVEL ADAPTER***	
	BOLT DIA	***TORQUE ft/lb (Nm)***	***BOLT DIA***	***TORQUE ft/lb (Nm)***	***BOLT DIA***	***TORQUE ft/lb (Nm)***
GH06	M12	110 (150)	M10	65 (85)	N/A	N/A
GH07	M12	110 (150)	M10	65 (85)	N/A	N/A
GH1	M12	110 (150)	M10	65 (85)	N/A	N/A
GH2 / GHS2	M12	110 (150)	M12	110 (150)	N/A	N/A
GH3	M16	270 (365)	M16	270 (365)	M8	30 (40)
GH4	M18	370 (500)	M16	270 (365)	M8	30 (40)
GH6	M20	525 (710)	M18	370 (500)	M12	110 (150)

****NOTE: TORQUES OF ALL BOLTS SHOWN ARE WITH THREADS BEING LUBRICATED.***

HEX SOCKET SIZE

BOLT DIAMETER	***SOCKET HEAD CAP SCREW***
M10	8mm
M12	10mm
M14	12mm
M16	14mm
M18	14mm

MODEL	***HAMMER BRACKET***		***ADAPTER BRACKET***	
	BOLT DIA	***TORQUE ft/lb (Nm)***	***BOLT DIA***	***TORQUE ft/lb (Nm)***
GH06	1"	500 (678)	5/8”	165 (225)
GH07	1"	500 (678)	5/8”	165 (225)
GH1	1”	500 (678)	5/8”	165 (225)
GH2 / GHS2	1”	500 (678)	5/8”	165 (225)
GH3	1-1/4”	1000 (1356)	5/8”	165 (225)
GH4	1-1/2”	1250 (1695)	5/8”	165 (225)
GH6	1-1/2”	1250 (1695)	1”	550 (745)

GAS CHARGE

NITROGEN GAS PRESSURE

The nitrogen gas pressure must be measured with no preload on the tool. Remove the tool; or position the hammer with the tool fully extended against the tool retaining pin. The hammer must not be resting vertical on the tool. The gas pressure in the hammer will vary according to the gas temperature.

PREFERRED METHOD

The preferred method to measure or charge the nitrogen gas pressure is with the hydraulic system temperature stabilized at maximum operating temperature. The chart showing values for ***"Operating Temperature"*** should be used, see below.

ALTERNATE METHOD

The nitrogen gas pressure can be measured or charged at ambient temperature (cold), before operating the hammer. See the chart ***"Ambient Temperature"*** below.

ATTENTION ***DO NOT OVERCHARGE THE HAMMER!***

Exceeding the gas pre-charge specifications can result in damaging hammer components. The NPK WARRANTY does not cover failures resulting from exceeding the specified nitrogen gas pressure.

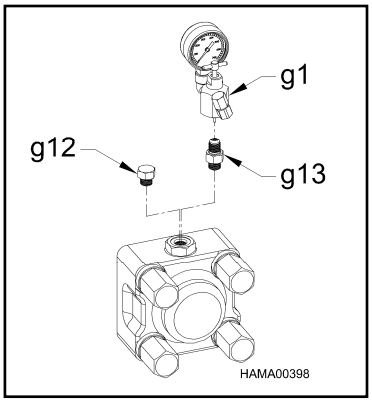
NITROGEN GAS PRE-CHARGE

MODEL	*AT AMBIENT TEMPERATURE (cold, before operating) PSI (BARS) (plus 0, minus 25)*	*AT OPERATING TEMPERATURE PSI (BARS) (plus 0, minus 25)*
GH06	350 (24)	405 (28)
GH07	350 (24)	405 (28)
GH1	350 (24)	405 (28)
GH2 / GHS2	350 (24)	405 (28)
GH3	350 (24)	405 (28)
GH4	375 (26)	435 (30)
GH6	390 (27)	450 (31)

GAS CHARGE ADAPTER

MODELS GH06, GH07, GH1, GH2/GHS2

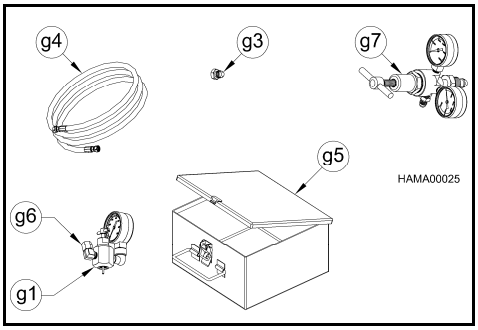
The NPK Models GH06, GH07, GH1 and GH2/GHS2 hydraulic hammers have a gas charge fitting in the gas head that is different from all other NPK hydraulic hammers. After removing the existing plug (g12), the adapter (P/N 30604100) (g13) is threaded on to the existing gas charge fitting. This adapter is included in the gas charge kit that is provided with the hammer and allows use of the standard NPK gas charge valve (P/N 30604040) (g1), see next page.



GAS CHARGE

GAS CHARGING KIT

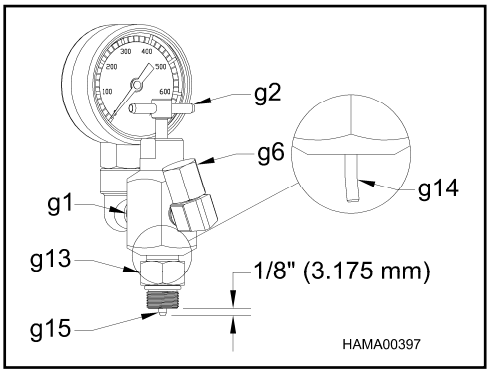
ALL NPK HYDRAULIC HAMMERS are furnished with the following gas charging kit. In addition, a nitrogen tank and pressure regulator valve (not furnished with the hammer) is required. These can be obtained from your local welding supply house. An optional regulator valve, part no. 21101050 is available from NPK.



g1. CHARGE ADAPTER (PART NO. 30604040)
g3. PLUG (PART NO. 30102050)
g4. HOSE (PART NO. 20118010)
g5. CHARGING KIT BOX (PART NO. 35001030)
g6. CAP (PART NO. 30100500)
g7. OPTIONAL REGULATOR VALVE (PART NO. 21101050)

⚠ CAUTION

Be advised that when using special charge adapter (g13) to adapt for the use of standard NPK gas charge valve (g1), it is important to make sure that pin (g14), bottom picture, is not bent or damaged in any way. If pin (g14) is bent or damaged, it may not be possible to check the charge in the hammer. When the standard NPK gas charge valve is coupled to the adapter (g13), pin (g15) should move downward approximately 1/8" as the T-handle (g2) is turned clockwise.



NOTE: If the pin (g14) in the center of the NPK gas charge valve (g1) is bent, checking and charging the hammer may not be possible.

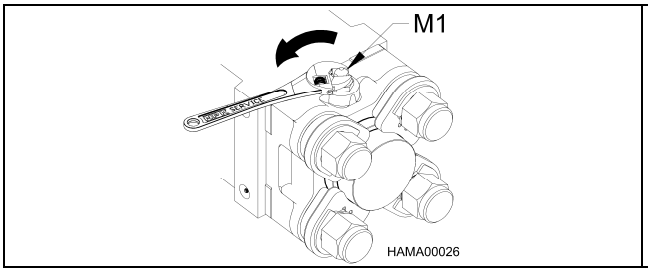
GAS CHARGE

CHECKING THE GAS PRESSURE

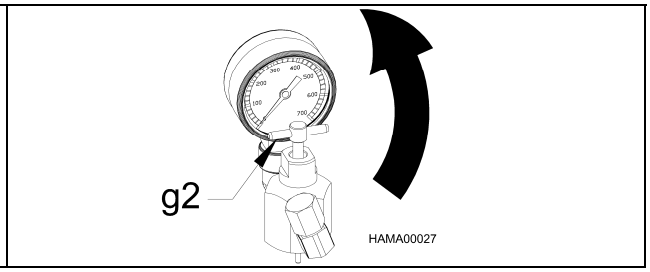
Inspect the nitrogen gas pressure every 100 hours. ***Note:*** The gas charge determines the striking power of the hammer. If the gas charge is low, the energy produced by the hammer will be low.

PROCEDURE

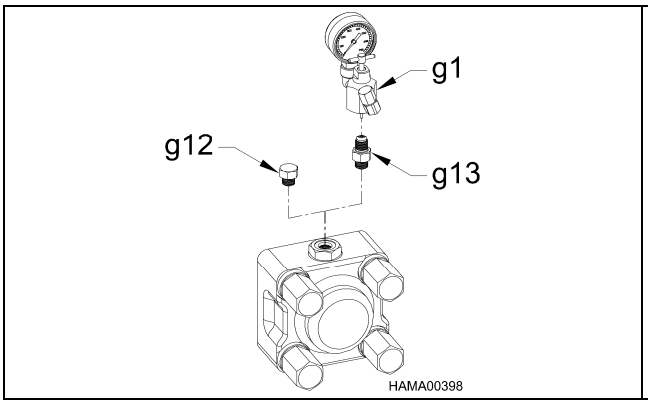
1. The gas pre-charge is measured with ***no preload*** on the tool. Remove the tool or position the hammer with the tool fully extended. THE HAMMER MUST NOT BE RESTING ON THE POINT.



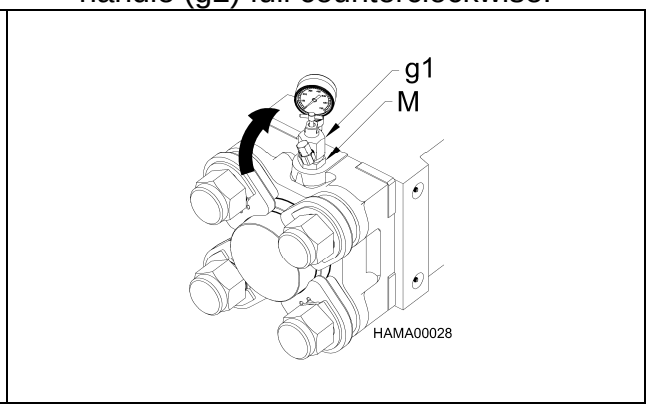
2. Remove the charge valve cap (M1).



3. Turn the NPK charging adapter T-handle (g2) full counterclockwise.

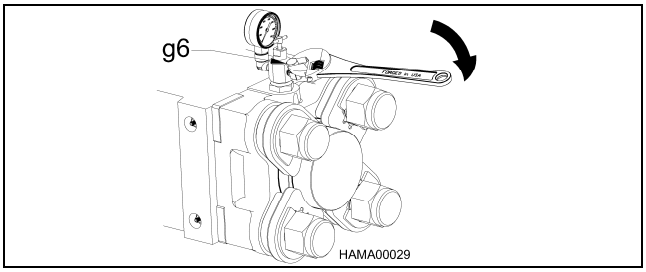


4. ***MODELS GH06, GH07, GH1, GH2/GHS2***
   Remove plug (g12). Install adapter (g13) part no. 30604100 into the female port on the gas head. Install NPK charging adapter (g1).



4. ***MODELS GH3, GH4 and GH6 Only***
   Install the NPK charging adapter (g1) on the hammer charge valve (M).

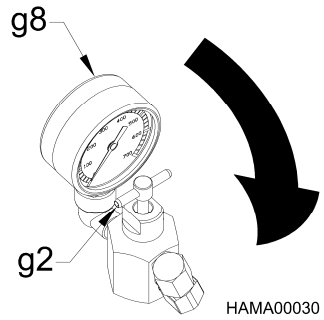
⚠ CAUTION ***Remove the valve cap only, not the charge valve assembly!***



5. Tighten the charging adapter cap (g6).

GAS CHARGE

CHECKING THE GAS PRESSURE



6. Turn the T-handle (g2) clockwise. As the T-handle is screwed in, a resistance is encountered. By turning the T-handle further, the nitrogen gas pressure will be indicated on the pressure gauge (g8). Stop turning the T-handle when the gauge reads pressure. Do not over tighten.

7. Compare the gauge pressure with the NITROGEN GAS PRESSURE CHART, see page 35. If the gas pressure is 25 psi (2 bar) or more below specification, proceed to NITROGEN GAS CHARGING PROCEDURE. If the pressure is correct, go to the next step.

8. Turn the T-handle (g2) counterclockwise until it stops as in step 3.

9. Slowly loosen the charge adapter cap to relieve the nitrogen gas pressure trapped in the charge valve.

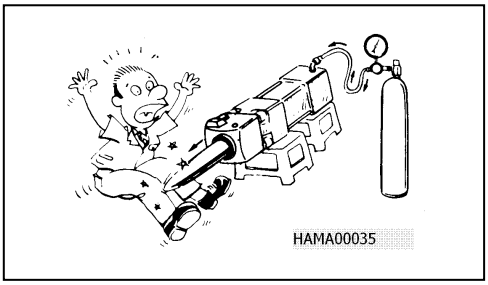
10. Remove the charge adapter from the hammer charge valve.

11. Remove NPK adapter part no. 30604100.

12. Reinstall existing plug.

GAS CHARGE

CHARGING THE HAMMER



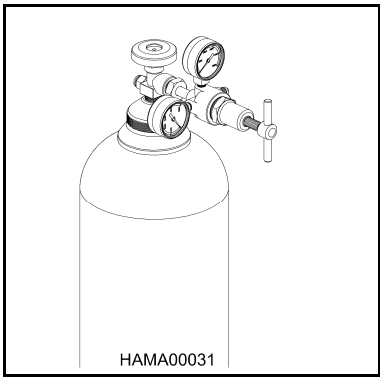
CAUTION **USE NITROGEN GAS ONLY.**

STAY CLEAR OF THE TOOL WHILE CHARGING THE HAMMER WITH GAS. The tool may be impacted by the piston and forced out abruptly.

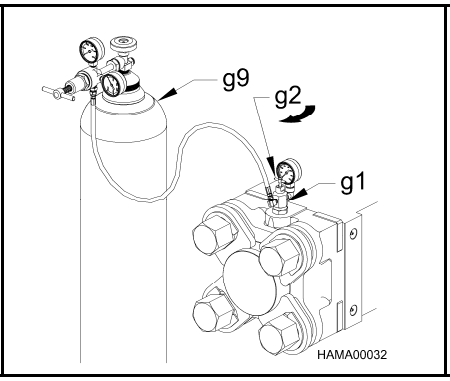
PROCEDURE

1. Carry out steps 1 thru 4 of CHECKING THE GAS PRESSURE, see page 37.
2. Remove the cap from the charge adapter.

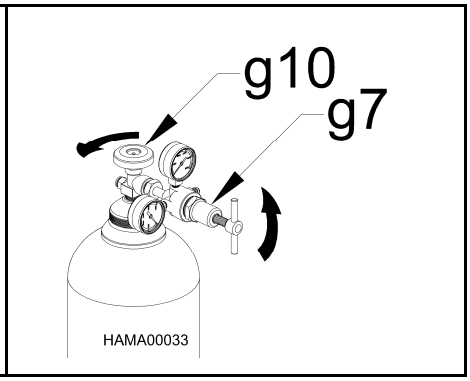
CAUTION **Remove the valve cap only, not the charge valve assembly!**



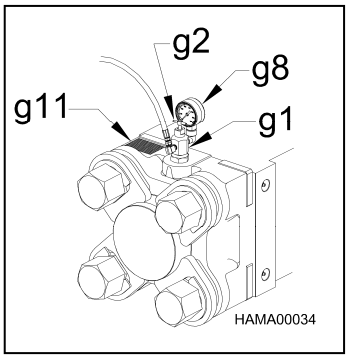
3. Install a pressure regulator on a tank of nitrogen gas.



4. Connect a hose from the pressure regulator on the nitrogen tank (g9) to the charge adapter (g1).
5. Turn the T-handle (g2) on the charge adapter (g1) clockwise.



6. Turn the handle (g7) on the tank regulator counterclockwise to fully close.
7. Open the valve (g10) on the nitrogen tank by turning the T-handle counterclockwise.
8. Slowly adjust the regulator on the nitrogen tank to the correct pressure by turning clockwise. See NITROGEN GAS PRESSURE CHART or decal (g11) on hammer.
9. Charge nitrogen gas until the pressure gauge (g8) on the charge adapter (g1) is at the correct setting, then turn the T-handle (g2) counterclockwise all the way out.
10. Close the nitrogen tank valve and then remove the hose from the charge adapter (g1).



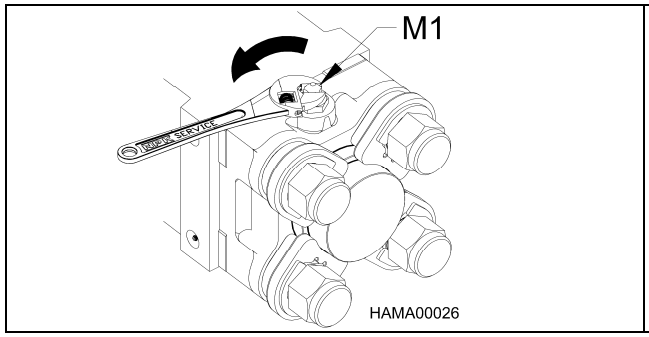
CAUTION **Nitrogen gas may be trapped in the hose. Loosen fittings slowly to release pressure.**

11. Remove the charge adapter (g1) from the hammer charge valve.
12. Reinstall existing plug.

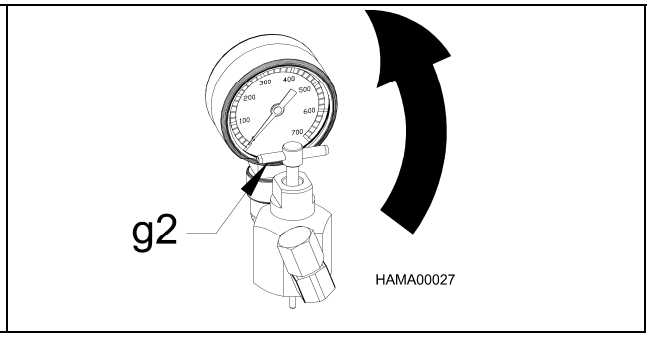
GAS CHARGE

DISCHARGING THE GAS PRESSURE

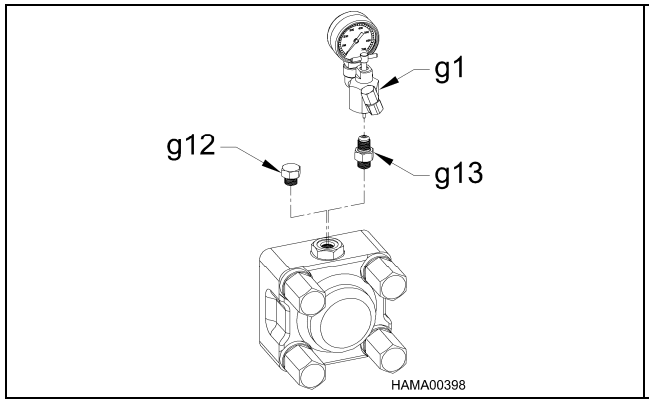
PROCEDURE



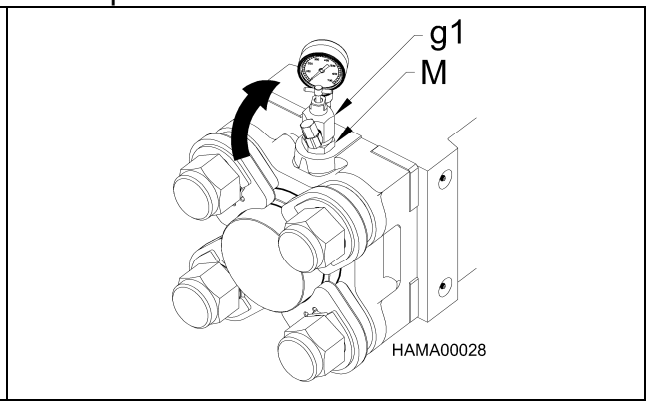
1. Remove the charge valve cap (M1).



2. Turn the NPK charging adapter T-handle (g2) counterclockwise until it stops.



3. The NPK GH06, GH07, GH1 and GH2/GHS2 hydraulic hammers have a gas charge fitting in the gas head that is different from all other NPK hydraulic hammers. After removing the existing plug (g12), the adapter (g13), part no. 30604100 is threaded onto the existing GH06, GH07, GH1 and GH2/GHS2 gas charge fitting. This adapter is included in the gas charge kit that is provided with the hammer and allows use of the standard NPK gas charge valve (g1), part no. 30604040.



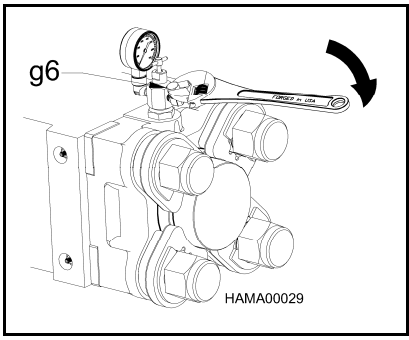
4. Install the NPK charging adapter (g1) on the hammer charge valve (M).

GAS CHARGE

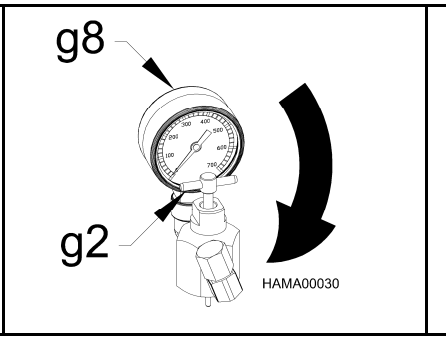
DISCHARGING THE GAS PRESSURE

PROCEDURE

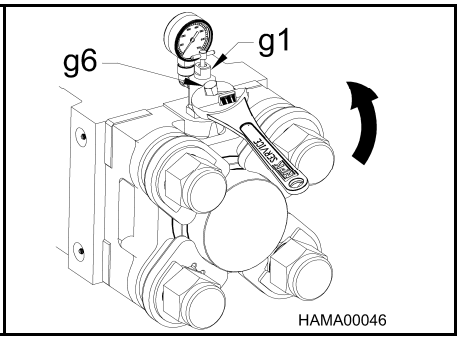
CAUTION Remove the valve cap only, not the charge valve assembly!



5. Tighten the charging adapter cap (g6).



6. Turn the T-handle (g2) clockwise. As the T-handle is screwed in, a resistance is encountered. By turning the T-handle (g2) further, the nitrogen gas pressure will be indicated on the pressure gauge (g8). Stop turning the T-handle when the gauge reads pressure. Do not over tighten.



7. Loosen the charge adapter cap (g6) VERY SLOWLY. The gas pressure will gradually decrease to zero; then REMOVE THE CAP.

8. Remove the charge adapter (g1) from the hammer.

9. Remove NPK adapter part no. 30604100.

10. Install existing plug.

WARRANTY REGISTRATION FOR NEW UNITS

Complete and send to NPK after installation or complete on line at www.npkce.com. Online warranty registration can be done by the dealer or the end user.

The registration can be done in any of the following ways.

1. Mailed to:
   NPKCE
   7550 Independence Dr.
   Walton Hills Ohio 44146
2. Faxed: 440-232-6294(U.S.) (+1)(440)232-6294(outside U.S.)
3. Completed on line at :
   www.npkce.com

The online registration can be done by the dealer or the end user.

Dealers:

- In the tool bar click on DEALERS.
- Using your user name and password, log into the system.
- At the left of the next page click on REGISTRATION.
- Complete the fields with an orange diamond next to them.
- At the bottom of this area, click the START REGISTRATION box and continue.
- If the registration is completed online, there is no need to mail or fax the warranty registration.

End users / non NPK dealers

- In the tool bar click on DEALERS
- You do NOT need to fill in user name and password.
- In the left column, click on the REGISTRATION.
- Complete the fields with an orange diamond next to them.
- At the bottom of this area, click the START REGISTRATION box and continue.
- If the registration is completed online, there is no need to mail or fax the warranty registration.

WARRANTY STATEMENT

"Use Genuine NPK Parts" 6/08

NPK WARRANTY

BOOM MOUNTED HYDRAULIC HAMMER

APPLICATION FOR WARRANTY MUST BE MADE WITHIN 30 WORKING DAYS OF FAILURE / REPAIR.

BASE WARRANTY (6 months)

NPK CONSTRUCTION EQUIPMENT, INC. ("NPK") warrants that new Boom Mounted Hydraulic Hammers sold by NPK will be free from defects in material or workmanship for a period of six (6) months, starting from the date of delivery to the first user. This warranty excludes all wear items, retaining pin, both upper and lower tool bushings, impact ring and bushing.

MAIN COMPONENT EXTENDED WARRANTY (1 year or 1,500 operating hours)

The MAIN COMPONENT EXTENDED WARRANTY covers failure of the MAIN BODY, TOOL HOLDER, and GAS HEAD, resulting from defects in material or workmanship in those parts under normal use and service for the period starting with the expiration of the BASE WARRANTY and ends twelve (12) months or 1,500 operating hours, whichever occurs first, from the date of delivery of the hammer to the first user. NPK MAIN COMPONENT EXTENDED WARRANTY ***does not*** cover labor, travel expenses or the replacement or repair of any other part damaged due to MAIN BODY, TOOL HOLDER, or GAS HEAD failure or repair thereof.

THIS WARRANTY DOES NOT APPLY TO:

- DEMOLITION TOOLS and ACCESSORY TOOLS, HYDRAULIC and MOUNTING INSTALLATION KIT PARTS, HOSES, or REPLACEMENT PARTS, which are covered by other warranties.

NPK RESPONSIBILITY

NPK will, at its option, repair or replace with a new or reconditioned part, any warranted part that fails by reason of defective material or workmanship, free of charge delivered at a place of business of an NPK Dealer. Note: Parts replaced under warranty become the property of NPK.

During the six (6) month BASE WARRANTY period, NPK will pay the cost of labor at 75% of the posted shop rate that is necessary to install any repaired or replacement part during normal working hours. Overtime rates and travel expenses will not be reimbursed.

USER RESPONSIBILITY

- ***Photos must accompany all warranties submitted to NPK. These photos can be 35mm, polaroid, or digital.***
- The installer, user, operator, repairer, assumes responsibility to read, understand and comply with NPK's written INSTALLATION, OPERATOR and SERVICE INSTRUCTIONS.
- Returning Warranty Registration to NPK at the time of installation.
- All costs associated with transporting the NPK product, or equipment to which the NPK product is installed, to an authorized NPK Dealer or other authorized location. NPK is not responsible for any expense incurred in field repair.
- Supplying a hydraulic oil sample from the carrier machine upon request by NPK.

THESE WARRANTIES DO NOT COVER FAILURES RESULTING FROM:

- Misuse, abuse, alteration or improper installation.
- Maintenance, repair or storage which NPK judges improper.
- Not performing DAILY VISUAL INSPECTIONS as specified in the NPK MANUALS.
- Exceeding the tool and/or tool bushing wear limit.
- Underwater operation.
- Operation after discovery of defective or worn parts.
- Unreasonable delay in making a repair after being notified of a potential product problem.

THESE WARRANTIES SPECIFICALLY EXCLUDE:

- Installations not approved by NPK.
- Replacement due to normal wear.
- Repairs by other than an authorized NPK Dealer.
- Use of parts not sold by NPK. **THE USE OF "WILL FIT" PARTS WILL VOID ALL NPK WARRANTIES.**
- Labor charges that are deemed excessive by NPK.
- Parts shipping charges in excess of those which are usual and customary. (Air freight, unless pre-approved, will not be covered.)
- Duties, brokerage fees, and local taxes.

WARRANTY REPAIRS DO NOT EXTEND THE STANDARD WARRANTY PERIOD.

LIMITATIONS AND EXCLUSIONS

Violation of any federal, provincial, state or local laws, ordinances, rules or regulations, or removal or alteration of product serial numbers void NPK's written product warranties. ***Application for warranty must be made within 30 days of failure / repair.***

THIS PRODUCT MUST BE USED IN A SAFE AND LAWFUL MANNER IN COMPLIANCE WITH APPLICABLE OSHA REGULATIONS.

The written product warranties made by NPK set forth NPK's only obligations with respect to any claims of failure, defects or deficiencies in products sold by NPK. **NPK MAKES NO OTHER WARRANTIES OR REPRESENTATIONS WHATSOEVER, EXPRESS OR IMPLIED, OF THE QUALITY, PERFORMANCE, DURABILITY, MATERIALS, WORKMANSHIP, SUITABILITY, CONDITION, DESIGN OR UTILITY OF PRODUCTS SOLD BY NPK, INCLUDING, WITHOUT LIMITATION, IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS, ALL SUCH OTHER WARRANTIES AND REPRESENTATIONS BEING HEREBY EXPRESSLY EXCLUDED. NPK SHALL NOT BE LIABLE FOR SPECIAL, INCIDENTAL OR CONSEQUENTIAL DAMAGES, INCLUDING, WITHOUT LIMITATION, COSTS, LOSSES OR LIABILITIES ON ACCOUNT OF DELAY OR DOWNTIME.**

DISCLAIMER REGARDING OTHER REPRESENTATIONS OR WARRANTIES

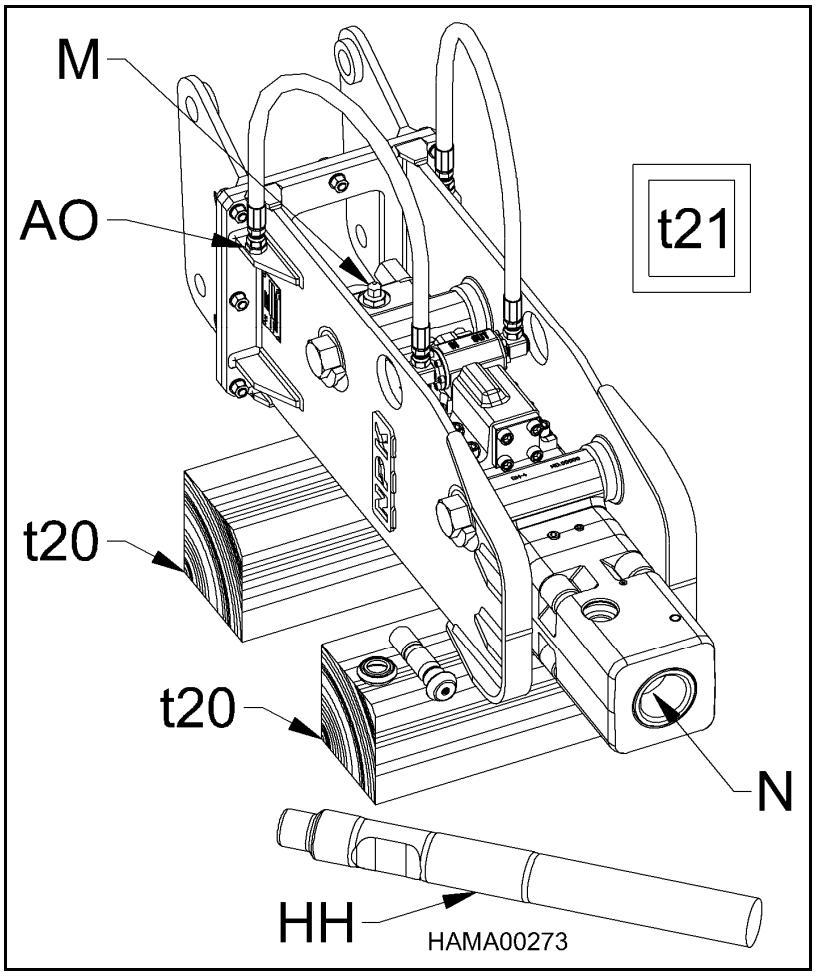
No person is authorized to grant any other warranties or to assume any other liability on NPK's behalf unless made or assumed in writing by an officer of NPK. No person is authorized to grant any warranties or to assume any liabilities on the seller's behalf unless made or assumed in writing by the seller.

Internet: www.npkce.com

As used in this warranty the term NPK means NPK CONSTRUCTION EQUIPMENT, INC., WALTON HILLS, OHIO, U.S.A.

STORAGE OF HYDRAULIC HAMMER

For short term storage between jobs, place the hammer horizontal on wood blocks (t20). Be sure the tool is liberally greased and the hydraulic hoses are capped (AO). Cover with a waterproof tarp (t21), not shown.



If the NPK HYDRAULIC HAMMER is not to be used for a long period of time (months), it is recommended the gas pressure be discharged (M). The tool (HH) should be removed, and the piston pushed all the way in. Be sure the hydraulic hoses are plugged and grease the exposed end of the piston (N). Grease and reinstall the tool. Cover with a waterproof tarp (t21), not shown.

NOTES AND RECORDS

NPK HYDRAULIC HAMMER MODEL NUMBER _____

SERIAL NUMBER _____

NPK INSTALLATION KIT NUMBER _____

CARRIER MANUFACTURER	
MODEL NUMBER	
SERIES	
SERIAL NUMBER	

DATE OF INSTALLATION _____

DATE OF 20 HOUR INSPECTION _____ WARRANTY REGISTRATION SENT ❑

NPK
7550 INDEPENDENCE DRIVE WALTON HILLS, OHIO 44146
PHONE: 440-232-7900 FAX: 440-232-6294